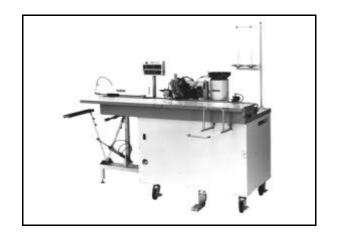
## **BAS-550**

## **Automatic Chainstitch Button Sewer**



**Specifications** 

Specifications								
Subclass	-001 -002	-003 -004	-005 -006	-101 -102	-103 -104	-105 -106		
Sewing pattern	Invert "C" shape	"Z" shape	"X" shape	Invert "C" shape	"Z" shape	"X" shape		
	Without cross over stitch		Without cross over stitch	Without cross over stitch		Without cross over stitch		
Machine head		CB3-B917 (Chainstitch button sewer with thread trimmer)						
Sewing speed	1,500 rpm							
Button size	9 – 22 mm							
Button thickness	1.8 – 3.5 mm							
Feed mechanism	Clamp feeding by DC motor							
Feed length X-Y	$2.5 - 6.5 \times 0 - 6.5 \text{ mm}$							
Height of presser foot	14 mm							
No. of stitches	8, 16, 32, 6, 12, 24							
Needle	TQ×1 #16							
Thread trimmer	Yes							
Auxiliary feed device		No Yes						
Minimum feeding		1 mm						
Button feed time	0.35 sec.							
Button loading	Rear loading							
Button arrangement	Vibration bowl, front-back discrimination							
Individual feeding	Solenoid							
Machine starter	Solenoid							
Air consumption	·	Max. 23.5 I / min. 2 compressors of 0.375 kW each						
Power supply		Three phase 220 V, 380 V, 415 V						
Machine dimensions		2,050 (L) × 800 (W) × 1,650 (H) mm						

В		А	40 - 399 mm	
A A	Size	В	12 - 25 mm	
	Size	С	150 - 600 mm (Max. 1,150 mm)	
D c		D	25 - 600 mm	
	Type of button		2 or 4-hole flat button	
i → P	No. of I	outtons	2 - 10 pcs.	
	No. of p	oatterns	10 patterns	

<sup>\*</sup>For gauges, refer to BA-10 · BA-16 "Gauge parts list".

