LT2-B872Mark II

Twin Needle Needle Feed Lock Stitcher with Large Hook (and Thread Trimmer)



Specifications

		-3	- 5	
Д	Application	For medium materials	For heavy materials	
Max. speed		3,0	000 rpm	
Max	stitch length	-	7 mm	
Nee	dle bar stroke	33	3.4 mm	
Thread	dtake-up stroke	62.4 mm		
Height of	Manual	7 mm		
Presser foot	Knee	13 mm (With th	nread wiper:10 mm)	
1 163361 1001	Auto-presser bar lifter		8 mm	
Heig	ht of feed dog	1 mm		
	Needle	DP×5#11-#22		
	Hook	Horizontal large rotary hook (vertical axis)		
Needle 1	feed mechanism	Standard		

	-400	-900		
Thread trimmer	Thread trimmer Scissors type (Solenoid)			
Thread wiper	Solenoid type			
Quick reverse	Solenoid type			
Automatic presser bar lifter	I	Solenoid type		

B872 Mark II (For Standard)

For normal

*In case of using over 1–1 / 2" (38.1 mm) gauge parts, it is necessary to make special machining on the arm-bed. The specification with a maximum stitch width of 68mm is available.

Please consult your Brother representative concerning delivery date and price.

Needle gauge Nee		Needle clamp	Needle plate	Needle plate Feed dog		Pres	serfoot
		assy					
			(-3, -5)	(-3, -5)	(-7)		
			For medium &	For medium & heavy	For extra heavy	(Finger guard less)	(With finger guard)
(inch)	(mm)		heavy materials	materials	materials		
1/8	(3.2)	158794–101	117369-001	114951-001	158430-001	155463-001	S36562-001 O
5/32	(4.0)	158796-101	150850-001	116509-001		155455-001	
3/16	(4.8)	158791–101	117133-001	112659-001	S13588-001	155457-001	S36564-001 O
1/4	(6.4)	158792-101	117367-001	112660-001	153882-001	155453-001	S36566-001 ○
5/16	(7.9)	158793-101	144882-001	112661-001		155459-001	
3/8	(9.5)	158798-101	144881-101	116510-101	153887-001	155461-001	
1/2	(12.7)	158797–101	S09365-001	116511-001	153892-001		S09367-101 O
5/8	(15.9)	158795-101	159577-001	116512-001	153897-001		159575-101 🔾
1-3/8	(34.9)	S10746-101	S14148-001	S14149-001			S10751-101 ^O
	68mm	S12999-001	S13001-001	S13002-001			S13003-101 O

No adla dama assi:	Needle plate	Feed dog		
Needle clamp assy	(-3,-5) For medium & heavy materials	(–3,–5) For medium & heavy materials	(–7) For extra heavy materials	
	13.8 29	01.9	2.3 4 16 5550	
		Presserf	ootassy	
		(Finger guard less)	(With finger guard)	
		2.5 画取+大 Chamfering (L)	2.5 ① DETERMINE THE PROPERTY OF THE PROPERTY	

B872 Mark II (For Standard)

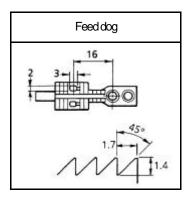
(-6): For heavy materials

*-6 (for heavy materials) is a specification between -5 (for heavy materials) and -7 (for extra heavy materials).

*The feed dog is different from normal parts.

*The O symbol is a presser foot assembly with finger guard.

Needle Gauge		Needle clamp assy Feed dog Presser foo		Presser foot assy	Presser foot assy
(inch)	(mm)			(Finger guard less)	(With finger guard)
3/16	(4.8)	158791–101	S21149-001	155457-001	S36556-001 ^O
1/4	(6.4)	158792–101	S21150-001	155453-001	S36560-001 ○

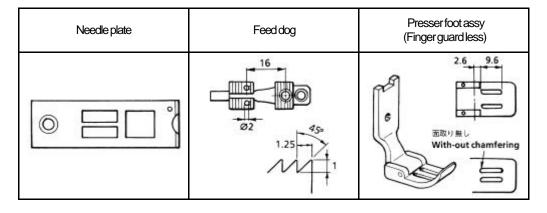


For sewing without material

*The needle plate, the feed dog and the presser foot assembly are different from normal parts.

*Use gauge components for sewing without material which have a maximum feed pitch of 4mm or less.

Needle gauge		Needle clamp assy	Needle plate	Feed dog	Presser foot assy
(inch)	(mm)				(Finger guard less)
3/16	(4.8)	158791–101	S36010-101	S36011-101	S36012-001
1/4	(6.4)	158792-101	S36025-001	S36024-001	S36022-001



Option parts

*The presser foot assembly is different from normal parts.

*The presser foot assembly with guide should be used with a maximum feed pitch of 4mm or less.

The presser foot assembly with galact should be ased with a maximum reed pitch of 4min or les						
Name of parts	Needle	gauge	Presser foot assy			
	(inch)	(mm)				
	1/8	(3.2)	149311-001			
Presser foot assy with guide	3/16	(4.8)	117281-001			
	1/4	(6.4)	149312-001			
Presser foot assy with guide, L	5/16	(7.9)	S13735-001			
Presser foot assy for attach zipper (Right)	1/8	(3.2)	S14080-001			
Presser foot assy for attach zipper (Left)	1/8	(3.2)	S33459-001			

Presser foot assy with guide	Presser foot assy with guide, L	Presser foot assy for attach zipper (Right)	Presser foot assy for attach zipper (Left)
6.8 图取1小 Chamfering (S)	選索が無し With-out chamfering	2.6—9.6 EEZリ大 Chamfering (L)	2.6 9.6

B872 Mark II (For Thread trimmer)

For normal

*The thread trimming fixed knife (part No. S07527–001) and the installation screw (part No. 148539–101) are not provided with the needle plate, so they must be ordered separately if required.

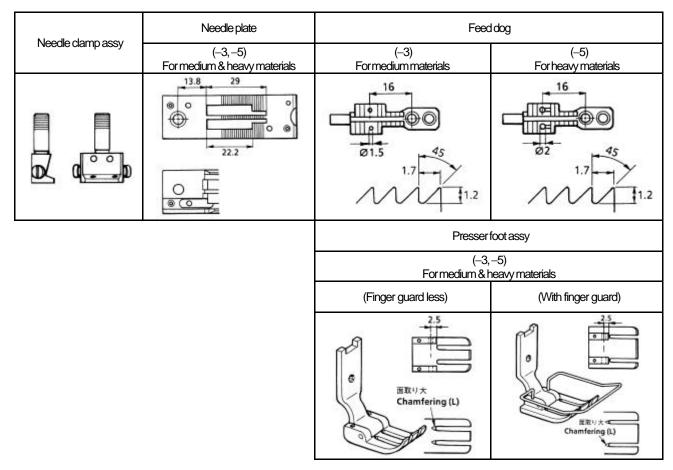
*In case of using over 1–1 / 2" (38.1 mm) gauge parts, it is necessary to make special machining on the arm-bed.

The specification with a maximum stitch width of 1-3/4" (44.5 mm) is available.

Please consult your Brother representative concerning delivery date and price.

*The O symbol is a presser foot assembly with finger guard.

	Needle gauge Needle clamp		Needle plate		ddog	Presser foot assy	Presser foot assy
		assy				(Finger guard less)	(With finger guard)
			(-3, -5)	(-3)	(-5)	(-3,	,–5)
			For medium &	For medium	For heavy	For medium & I	neavy materials
(inch)	(mm)		heavy materials	materials	materials		
3/32	(2.4)	158804–101	159398-001		148697-001	S20223-001	
1/8	(3.2)	158794–101	155722-001	148698-001	148699-001	155463-001	S36562-001 O
5/32	(4.0)	158796-101	155724-001	148700-001	148701-001	155455-001	
3/16	(4.8)	158791–101	155851-001	148702-001	148703-001	155457-001	S36564-001 O
1/4	(6.4)	158792-101	155853-001	148704-001	148705-001	155453-001	S36566-001 O
5/16	(7.9)	158793-101	155855-001	149692-001	149691-001	155459-001	
3/8	(9.5)	158798–101	155857-001	149939-001	149938-001	155461-001	
1/2	(12.7)	158797–101	149677-001	149676-001	149675-001		S09367-101 O
5/8	(15.9)	158795–101	149954-001	149949-001	149948-001		159575–101 ^O
1	(25.4)	158805–101	149966-001		149960-001		S13626-101 O
1-1/4	(31.8)		S10741-001		S10743-001		S10744-101 O
1-3/8	(34.9)		S10748-001		S10750-001		S1075-101 O
1-1/2	(38.1)	158800–101	S07391-001		S07390-001		156526-101 🔾



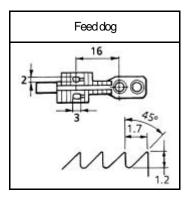
B872 Mark II (For Thread trimmer)

(-6): For heavy materials

*-6 (for heavy materials) is a specification between -5 (for heavy materials) and -7 (for extra heavy materials).

*The feed dog is different from normal parts.

Needle gauge		Needle clamp assy	Needle plate	Feed dog	Presser foot assy	Presser foot assy
(inch)	(mm)				(Finger guard less)	(With finger guard)
3/16	(4.8)	158791–101	155851-001	S07905-001	155457-001	S36556-001 O
1/4	(6.4)	158792-101	155853-001	158756-001	155453-001	S36560-001 O



For sewing without material

*The needle plate, The feed dog and the presser foot assembly are different from normal parts.

*Use gauge components for sewing without material which have a maximum feed pitch of 4mm or less.

*The O symbol is a presser foot assembly with finger guard.

Needle gauge		Needle clamp assy	Needle plate	Feed dog	Presser foot assy	Presser foot assy
(inch)	(mm)				(Finger guard less)	(with finger guard)
3/16	(4.8)	158791–101	S20901-001	S20905-001	S20903-001	
1/4	(6.4)	158792–101	S10507-001	S10509-101	S10510-001	
7/8	(22.2)	158807-101	S14538-001	S14540-001		S14541-101 O
1	(25.4)	158805-101	S14543-001	S14545-001		S14546-101 ^O

