

BAS-555

Automatic Lockstitch Button Sewer



Specifications

Machine head	LK3-B448 (Electronic lockstitch button sewer)
Sewing speed	2,000 rpm
Button size	9 - 22 mm
Button thickness	1.8 - 3.5 mm
Feed mechanism	Clamp feeding by DC motor
Feed length X-Y	0 - 6.5 × 2.5 - 6.5 mm
Height of presser foot	11 mm
No. of stitches	9, 18
Needle	TQ × 1 #11
Upper thread breakage detector	Yes
Lower thread counter	Yes
Stacker	Yes
Minimum feeding	1 mm
Button feed time	0.35 sec.
Button loading	Rear loading
Button arrangement	Vibration bowl, front-back discrimination
Individual feeding	Solenoid
Machine starter	Solenoid
Air consumption	Max. 23.5 l / min 2 compressors of 0.375kW each
Power supply	Three phase 220 V, 380 V, 415 V, 500 W
Machine dimensions	2,050 (L) × 800 (W) × 1,650 mm (H)

	Size	A	45 - 459 mm
		B	12 - 25 mm
		C	150 - 600 mm (Max. 1,150 mm)
		D	25 - 600 mm
	Type of button	2 or 4-hole flat button	
No. of buttons	2 - 10 pcs.		
No. of patterns	10 patterns		

*For gauges, refer to BA-10 · BA-16 “Gauge parts list”.

*Machine with auxiliary feed attachment is also available. Refer to BAS-550.