

# LK3-B432E

## Electronic Lockstitch Eyelet Buttonhole End Bar Tacker






### Specifications

Application	Medium materials
Stitch formation	Single needle lock stitch
Max. sewing speed	2,000 rpm
Max. pattern size	Eyelet buttonhole end bar tack : 8 × 3 mm Standard bar tack : 12 × 3 mm
Feed mechanism	R-θintermittent feed mechanism (pulse-motor driven mechanism)
Stitch length	0.1–10.0 mm
No. of stitches	Any of 21, 28, 35
Max. stitch number	5,000 stitches (including 4,000 stitches which can be added)
Work clamp lifter	Solenoid type
Work clamp height	17 mm max.
Hook	Shuttle hook (shuttle hook 1.8, optional)
Wiper device	Standard equipment
Thread trimmer device	Standard equipment
Data storage method	PROM (Any sewing pattern can be added using BAS-PC/300)
No. of stored data	3 sewing patterns are set already. (Up to 50 patterns can be added. Total number of stitches of stored data which can be added is within 4,000.)
Motor	Three phase 400W induction motor
Weights	Machine head: 47kg Control box: 9–19kg (depending on destination)
Power supply	Single phase 220–230V Three phase 220, 380, 400, 415V Max. electric power consumption; 600VA

### Main use

Bar tacking of eyelet buttonholes for gentlemen's clothes, ladies' clothes and overcoats.

### LK-B432E List of pre-programmed patterns

	Program No.	Sewing pattern	No. of stitches	Pattern size X-Y (mm)
Eyelet buttonhole end bar tacking	01		21	6 × 2
	02		28	6 × 2
	03		35	6 × 2