

Function of DIP-SW.

(2001/01/22:ITO)

DSW-1 (8-bit) on CPU-board.

1: Prevention of pocket welt slipping device. (ON: working, OFF: not working)

N-type standard is ON

2: Setting of automatic interlining feeder device SA-86N.(ON: with, OFF: without)

This device cannot work when [BA]-mode is No.2. (Clamp-foot down mode.)

3: Setting of automatic flap feeder device SA-83N. (ON: with, OFF: without)

APW-195N&196N only.

4: Setting of welt patch feeder device. (ON: with, OFF: without)

APW-195N&196N only.

5: Bobbin thread remaining amount detecting device. (ON: with, OFF: without)

N-type standard is ON.

6: Setting of small-welt sewing device SA-89. (ON: with, OFF: without = standard)

7: No use. Reserve for long-type. (OFF: standard)

8: No use.(OFF: standard)

DSW-2 (4-bit) on CPU-board.

1: No use.

2: No use.

3: Transport speed of clamp-foot. (ON: normal, OFF: high)

4: No use. Reserve for manual clamp operation.(OFF: standard)

DIP-1 (8-bit) on operation-panel. (See Engineer's Manual)

1: (OFF: standard. ON: max. sewing length 195mm, max. stitch length 4mm.)

2: (OFF: standard. ON: Can change to C-mode.)

3: (ON: standard. OFF: without thread breakage detector.)

If sewing speed is lower than 1400rpm, no work.

4: No use. **5:** Stacker **6:** Reserve for APW-196N corner knife.

7: Coner knife. **8:** Sewing machine.

DIP-2 (8-bit) on operation panel. (See Engineer's Manual)

1: Position of clamp-foot.

2-4: Setting of stackers.

5-8: Setting of gauge size.