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**PFAFF**® **5487-706/81**  
**-706/83**

**5487-706/82\***  
**-706/84\***

**Unterklassen-Ausstattung**  
Subclass parts  
Composition des sous-classes  
Composición de las subclases

**Unterklassen-Ausstattung<sup>1)</sup>**

**Subclass organization<sup>1)</sup>**

**Equipement des sous-classes<sup>1)</sup>**

**Dotación de las subclases<sup>1)</sup>**

Unterklasse Subclass Sous-classe Subclase	Ausführung Model Version Tipo de máquina	Nadelstange Needle bar Barre à aiguille Barra de aguja	Stoffschieber <sup>[4]</sup> Feed dog Griffe Transportador inferior	Stichplatte <sup>[4]</sup> Needle plate Plaque à aiguille Placa de aguja	Nähfuß <sup>[4]</sup> Presser foot Pie presseur Pie prensatejas
<b>-814/01-706/81;/83 [-706/82;/84**] 1-Nadel-Ausführung · Single-needle version</b>					
-2/21 (-900/51;/71)* 12 = 8; 10; 12 mm	AN 3,5	91-170 245-92	91-047 384-05 91-047 830-05 ●	91-058 239-04 91-058 445-04 ●	91-157 617-93 12/2 91-057 666-93 ● 12/2
-3/21 (-900/51;/71)* 12 = 8; 10; 12 mm	AN 3,5	91-170 245-92	91-047 384-05 91-047 830-05 ●	91-058 239-04 91-058 445-04 ●	91-157 618-93 12/2 91-157 072-93 ● 12/2
-6/41 (-900/51;/71)*	B	91-170 245-92	91-047 539-04 91-047 349-04 ●	91-058 235-04 91-058 408-04 ●	91-155 554-91 91-057 168-91 ●
	BN	91-170 245-92	91-047 851-04	91-158 427-04	91-055 860-91 91-055 828-01 ●
-6/41-960/20	B	91-170 245-92	91-047 539-04	91-058 657-04	91-155 554-91
-6/62 (-900/51;/71)*	AN 3,5 BN 3,5	91-170 245-92	91-047 384-05 91-047 582-05 ●	91-058 239-04 91-058 409-04 ●	91-155 219-91
-6/62-960/20	AN 3,5 BN 3,5	91-170 245-92	91-047 384-05	91-058 656-04	91-155 219-91
-6/81 (-900/51;/71)*	BN	91-170 245-92	91-047 851-04	91-158 427-04	91-157 907-91 91-157 905-01 ●
-17/31	B	91-170 245-92	91-047 628-05	91-058 196-05	91-055 088-93
-17/32	B	91-170 245-92	91-047 628-05	91-058 196-05	91-057 043-05
-17/32 15 = > 22 mm	BN	91-170 245-92	91-059 248-05	91-158 268-05	91-157 462-05
-19/01 (-900/51;/71)* 13 = 5 - 15 mm	AN 3,5 BN 3,5	91-170 245-92	91-047 830-05	91-058 445-04	91-055 361-93 12/2
-19/05 (-900/51;/71)* 13 = 5 - 15 mm	AN 3,5 BN 3,5	91-170 245-92	91-047 830-05	91-058 445-04	91-055 361-93 12/2
-19/05-920/11 (-900/51;/71)* 13 = 5 - 15 mm	B	91-170 245-92	91-047 830-05	91-058 445-04	91-055 361-03 12/2
-19/11 (-900/51;/71)* 13 = 8; 10; 12 mm	AN 3,5 BN 3,5	91-170 245-92	91-047 830-05	91-058 445-04	91-055 361-93 12/2
-19/11-920/11 (-900/51;/71)* 13 = 8; 10; 12 mm	B	91-170 245-92	91-047 830-05	91-058 445-04	91-055 361-03 12/2
-39/31	B	91-170 245-92	91-047 628-04	91-058 196-05	91-055 088-93
-39/71 (-900/51;/71)*	AN 3,5 BN 3,5	91-170 245-92	91-047 830-05	91-058 445-04	91-057 140-93 12/2
-59/01	BN 3,5	91-170 272-92	91-047 799-05	91-058 382-03	91-055 532-93
103/02 (-900/51;/71)	AN 3,5 BN 3,5	91-170 245-92	91-059 276-05	91-158 357-04	91-057 140-93
-148/02 (-900/51;/71)*	A B	91-170 245-92	91-047 349-04	91-058 408-04	91-157 389-01
-148/02-900/51;/71-971/41	A B	91-170 245-92	91-047 349-04	91-158 283-04	91-157 389-01
-148/22 (-900/51;/71)*	B	91-170 245-92	91-047 349-04	91-158 283-04	91-157 389-01
-155/31	A B	91-170 245-92	91-047 628-04	91-058 196-05	91-055 088-91
-155/99 (-900/51;/71)*	B	91-170 245-92	91-059 276-05	91-158 357-04	91-055 361-93 12/2
-703/01-39/21	B	91-170 245-92	91-047 628-04	91-058 196-05	91-055 088-91
-733/11;/12-39/31 18 = 3,5 - 6 mm	B	91-170 274-92	91-047 367-04	91-058 565-04	91-055 909-03 9/2

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For explanations see pages 8 and 9  
Explications, voir pages 8 et 9  
Benevolentes explicaciones, véase páginas 8 y 9

**Equipement des sous-classes<sup>1)</sup>**  
**Unterklassen-Ausstattung<sup>1)</sup>**

**Dotación de las subclases<sup>1)</sup>**  
**Subclass organization<sup>1)</sup>**

Unterklasse Subclass Sous-classe Subclase	Ausführung Modèle Version Tipo de máquina	Stoffschiebefuß Vibrating presser Pied entraîneur Transportador superior	Apparat <sup>2)</sup> Attachment Appareil Aparato	Träger Bracket Support Soporte	Lineal Edge guide Guide-bord Guía recta	Bandrollenfürer Belt roller Pâteau circulaire Portarrollos
-2/21 (-900/51; /71)* <u>12</u> = 8; 10; 12 mm	AN 3.5	91-049 624-91				
-3/21 (-900/51; /71)* <u>12</u> = 8; 10; 12 mm	AN 3.5	91-049 624-91				
-6/41 (-900/51; /71)*	B	91-049 212-45				
	BN	91-049 154-45				
-6/41-960/20	B	91-049 212-45				
-6/62 (-900/51; /71)*	AN 3.5 BN 3.5	91-049 154-45				
-6/62-960/20	AN 3.5 BN 3.5	91-049 154-45				
-6/81 (-900/51; /71)*	BN	91-049 187-45				
-17/31	B	91-049 627-45	91-050 545-21	91-053 988-91		91-050 986-91 <sup>2)</sup>
-17/32	B	91-049 224-45	91-050 545-21	91-053 988-91		91-050 966-91 <sup>2)</sup>
-17/32 <u>15</u> = > 22 mm	BN	91-049 341-45	91-050 545-21	91-053 988-91		91-050 966-91 <sup>2)</sup>
-19/01 (-900/51; /71)* <u>13</u> = 5 - 15 mm	AN 3.5 BN 3.5	91-049 624-91	91-050 549-23			
-19/05 (-900/51; /71)* <u>13</u> = 5 - 15 mm	AN 3.5 BN 3.5	91-049 624-91	91-041 398-23	91-753 936-90		
-19/05-920/11 (-900/51; /71)* <u>13</u> = 5 - 15 mm	B	91-049 624-91	91-493 201-93	91-753 936-90		
-19/11 (-900/51; /71)* <u>13</u> = 8; 10; 12 mm	AN 3.5 BN 3.5	91-049 624-91	91-491 254-23	91-753 936-90		
-19/11-920/11 (-900/51; /71)* <u>13</u> = 8; 10; 12 mm	B	91-049 624-91	91-494 294-93	91-753 936-90		
-39/31	B	91-049 627-91	91-050 544-21	91-053 988-91		91-050 966-91 <sup>2)</sup>
-39/71 (-900/51; /71)*	AN 3.5 BN 3.5	91-049 624-91	91-056 375-93	91-753 936-90		
-59/01	BN 3.5	91-049 626-91			91-053 617-93 <sup>2)</sup>	
103/02 (-900/51; /71)	AN 3.5 BN 3.5	91-049 624-91	91-053 817-93	91-753 936-90		
-148/02 (-900/51; /71)*	A B	91-049 336-45	91-056 833-93	91-753 936-90		
-148/02-900/51; /71-971/41	A B	91-049 336-45	91-056 833-93	91-753 936-90		
-148/22 (-900/51; /71)*	B	91-049 336-45	91-042 589-23	91-753 936-90		
-155/31	A B	91-049 627-45	91-494 280-93	91-053 988-91		91-050 966-91 <sup>2)</sup>
-155/99 (-900/51; /71)*	B	91-049 624-91	99-116 082-25	91-753 936-90		
-703/01-39/21	B	91-049 627-45	91-156 061-23	91-086 902-91		91-050 966-91 <sup>2)</sup>
-733/11; /12-39/31 <u>13</u> = 3.5 - 6 mm	B	91-049 627-45	91-050 544-21			91-043 943-91

**Unterklassen-Ausstattung<sup>1)</sup>**  
**Equipement des sous-classes<sup>1)</sup>**

**Subclass organization<sup>1)</sup>**  
**Dotación de las subclases<sup>1)</sup>**

Unterklassen Subclass Sous-classe Subclase	Ausführung Model Version Tipo de máquina	Kettenschnitzgreifer Loop Boucleur Garrito para punto cadenera	Nadelschutz Needle guard Garde-aligulle Gardaaguja	Abdeckplatte Cover plate Plaque de recouvrement Placa cubierta	Messer Knife Couteau Cuchilla
<b>-814/01-706/81;/83 [-706/82;/84**]</b>					
<b>-2/21 (-900/51;/71)*</b> 12 = 8; 10; 12 mm	AN 3,5	91-170 966-05	91-172 253-05	91-170 365-91 91-172 069-91 ●	
<b>-3/21 (-900/51;/71)*</b> 12 = 8; 10; 12 mm	AN 3,5	91-170 966-05	91-172 253-05	91-170 365-91 91-172 069-91 ●	
<b>-6/41 (-900/51;/71)*</b>	B	91-170 966-05	91-172 253-05	91-170 365-91 91-172 069-91 ●	
	BN	91-170 966-05	91-172 253-05	91-170 365-91 91-172 069-91 ●	
<b>-6/41-960/20</b>	B	91-170 966-05	91-172 253-05	91-084 088-91	
<b>-6/82 (-900/51;/71)*</b>	AN 3,5 BN 3,5	91-170 966-05	91-172 253-05	91-170 365-91 91-172 069-91 ●	
<b>-6/62-960/20</b>	AN 3,5 BN 3,5	91-170 966-05	91-172 253-05	91-084 088-91	
<b>-6/81 (-900/51;/71)*</b>	BN	91-170 966-05	91-172 253-05	91-170 365-91 91-172 069-91 ●	
<b>-17/31</b>	B	91-170 966-05	91-172 253-05	91-170 438-91	
<b>-17/32</b>	B	91-170 966-05	91-172 253-05	91-170 438-91	
<b>-17/32</b> 19 = > 22 mm	BN	91-170 966-05	91-172 253-05	91-170 438-91	
<b>-19/01 (-900/51;/71)*</b> 19 = 5 - 15 mm	AN 3,5 BN 3,5	91-170 966-05	91-172 253-05	91-172 218-91 91-172 599-91 ●	
<b>-19/05 (-900/51;/71)*</b> 19 = 5 - 15 mm	AN 3,5 BN 3,5	91-170 966-05	91-172 253-05	91-172 218-91 91-172 599-91 ●	
<b>-19/05-920/11 (-900/51;/71)*</b> 19 = 5 - 15 mm	B	91-170 966-05	91-172 253-05	91-172 218-91 91-172 599-91 ●	
<b>-19/11 (-900/51;/71)*</b> 19 = 8; 10; 12 mm	AN 3,5 BN 3,5	91-170 966-05	91-172 253-05	91-172 218-91 91-172 599-91 ●	
<b>-19/11-920/11 (-900/51;/71)*</b> 19 = 8; 10; 12 mm	B	91-170 966-05	91-172 253-05	91-172 218-91 91-172 599-91 ●	
<b>-39/31</b>	B	91-170 966-05	91-172 253-05	91-170 438-91	
<b>-39/71 (-900/51;/71)*</b>	AN 3,5 BN 3,5	91-170 966-05	91-172 253-05	91-172 218-91 91-172 599-91 ●	
<b>-59/01</b>	BN 3,5	91-169 990-05	91-172 253-05	91-170 365-91	
<b>103/02 (-900/51;/71)</b>	AN 3,5 BN 3,5	91-170 966-05	91-172 253-05	91-170 365-91 91-178 030-91 ●	
<b>-148/02 (-900/51;/71)*</b>	A B	91-170 966-05	91-172 253-05	91-170 365-91 91-172 069-91 ●	
<b>-148/02-900/51;/71-971/41</b>	A B	91-170 966-05	91-172 253-05	91-172 069-91	
<b>-148/22 (-900/51;/71)*</b>	B	91-170 966-05	91-172 253-05	91-170 365-91 91-172 069-91 ●	
<b>-155/31</b>	A B	91-170 966-05	91-172 253-05	91-170 438-91	
<b>-155/99 (-900/51;/71)*</b>	B	91-170 966-05	91-172 253-05	91-172 218-91 91-172 599-91 ●	
<b>-703/01-39/21</b>	B	91-170 966-05	91-172 253-05	91-178 060-91	
<b>-733/11;/12-39/31</b> 9 = 3,5 - 6 mm	B	91-170 966-05	91-172 253-05	91-172 309-91	91-170 440-05 91-170 415-05

**Unterklassen-Ausstattung<sup>1)</sup>**

**Subclass organization<sup>1)</sup>**

**Equipement des sous-classes<sup>1)</sup>**

**Dotación de las subclases<sup>1)</sup>**

Unterklasse Subclass Sous-classe Subclase	Ausführung Model Version Tipo de máquina	Nadelabstand in mm Needle gauge in mm Ecartement des aiguilles en mm Distancia entre agujas en mm	Nadelstange Needle bar Barre a aiguille Barra de aguja	Stoffschieber <sup>[4]</sup> Feed dog Griffe Transportador inferior	Stichplatte <sup>[4]</sup> Needle plate Plaque a aiguille Placa de aguja	Nähtuß <sup>[4]</sup> Presser foot Pied presseur Pie prensateelas
<b>H-814/01-706/81; /83 [-706/82; /84**] 1-Nadel-Ausführung · Single-needle version</b>						
-6/41-900/...911/..	B		91-172 012-92	91-047 349-04	91-058 408-04	91-057 168-91
-6/72-900/...911/..	AN 3,5 BN 3,5		91-172 012-92	91-047 319-05	91-058 484-05	91-055 801-01
-6/81 (-900/71)*	CN		91-172 012-92	91-059 034-05	91-158 426-05	91-157 904-91 91-157 902-01 ●
-6/81-900/71-971/23	BN		91-172 012-92	91-047 851-05	91-158 427-04	91-157 905-01
-6/81-900/71-971/23	CN		91-172 012-92	91-059 034-05	91-158 426-05	91-157 902-01
-6/87-900/...911/..	B		91-172 012-92	91-047 833-05	91-058 735-05	91-157 437-91
<b>-814/01-706/83 [-706/84**] 2-Nadel-Ausführung · Two-needle version</b>						
-6/41	B	0,8 - 12,8	91-172 364-93 <sup>10/2</sup> <sup>10</sup> = 0,8 mm 91-172 440-93 <sup>10/2</sup> <sup>10</sup> = 1,6 - 3,2 mm 91-172 442-93 <sup>10/2</sup> <sup>10</sup> = 4,8 - 7,2 mm 91-172 444-93 <sup>10/2</sup> <sup>10</sup> = 10,0 - 12,8 mm	91-059 042-05 <sup>10/2</sup> <sup>10</sup> = 0,8 mm 91-047 541-04 <sup>10/2</sup> <sup>10</sup> = 1,6 - 12,8 mm	91-058 730-04 <sup>10/2</sup> <sup>10</sup> = 0,8 mm 91-058 238-04 <sup>10/2</sup> <sup>10</sup> = 1,6 - 4,8 mm 91-058 492-04 <sup>10/2</sup> <sup>10</sup> = 6,4 - 7,2 mm 91-058 009-04 <sup>10/2</sup> <sup>10</sup> = 10,0 - 12,8 mm	91-054 798-03 <sup>10/2</sup>
-6/41-960/20; /22	A; B	0,8 - 7,2	91-172 364-93 <sup>10/2</sup> <sup>10</sup> = 0,8 mm 91-172 440-93 <sup>10/2</sup> <sup>10</sup> = 1,6 - 3,2 mm 91-172 442-93 <sup>10/2</sup> <sup>10</sup> = 4,8 - 7,2 mm	91-047 541-04 <sup>10/2</sup> <sup>10</sup> = 0,8 - 4,8 mm 91-047 866-04 <sup>10/2</sup> <sup>10</sup> = 6,4 - 7,2 mm	91-058 660-04 <sup>10/2</sup> <sup>10</sup> = 0,8 - 4,8 mm 91-058 672-04 <sup>10/2</sup> <sup>10</sup> = 6,4 - 7,2 mm	91-054 798-03 <sup>10/2</sup>
-57/01	BN 46	4,8 - 7,2	91-172 442-93 <sup>10/2</sup>	91-047 866-04 <sup>10/2</sup>	91-058 578-04 <sup>10/2</sup>	91-057 044-03 <sup>10/2</sup>
-57/01-960/20; /22	BN 46	4,8 - 7,2	91-172 442-93 <sup>10/2</sup>	91-047 866-04 <sup>10/2</sup>	91-058 672-04 <sup>10/2</sup>	91-057 044-03 <sup>10/2</sup>
-57/02	AN 46 BN 46	4,8	91-172 442-93 <sup>10/2</sup>	91-047 866-04 <sup>10/2</sup>	91-058 578-04 <sup>10/2</sup>	91-057 044-03 <sup>10/2</sup>
-58/02	AN 46	4,8	91-172 442-93 <sup>10/2</sup>	91-047 866-04 <sup>10/2</sup>	91-058 578-04 <sup>10/2</sup>	91-055 953-03 <sup>10/2</sup>
-58/11	AN 46 BN 46	4,8 - 7,2	91-172 442-93 <sup>10/2</sup>	91-047 866-04 <sup>10/2</sup>	91-058 578-04 <sup>10/2</sup>	91-055 953-03 <sup>10/2</sup>

Erläuterungen siehe Seite 8 und 9  
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Equipement des sous-classes<sup>1)</sup>

Dotación de las subclases<sup>1)</sup>

Unterklassen-Ausstattung<sup>1)</sup>

Subclass organization<sup>1)</sup>

Unterklasse  
Subclass  
Sous-classe  
Subclasse

Ausführung  
Model  
Version  
Tipo de máquina

Stoffschnebeluß  
Vibrating presser  
Pied entraîneur  
Transportador superior

Apparat<sup>5)</sup>  
Attachment  
Appareil  
Aparato

Kettenschnitzgreifer  
Looper  
Boucleur  
Garfo para punto cadeneta

Kettenschnitzgreifer, vorn  
Looper, front  
Boucleur avant  
Garfo delantero  
para punto cadeneta

H-814/01-706/81;/83 [-706/82;/84\*\*] Modèle à 1 aiguille · Tipo de 1 aguja

-6/41-900/...911/..	B	91-049 212-45	91-169 711-05
-6/72-900/...911/..	AN 3,5 BN 3,5	91-049 624-91	91-169 711-05
-6/81 (-900/71)*	CN	91-049 214-45	91-170 966-05
-6/81-900/71-971/23	BN	91-049 187-45	91-170 966-05
-6/81-900/71-971/23	CN	91-049 214-45	91-170 966-05
-6/87-900/...911/..	B	91-049 339-45	91-169 711-05

-814/01-706/83 [-706/84\*\*] Modèle à 2 aiguilles · Tipo de 2 agujas

-6/41	B	91-049 629-44 <u>10/2</u>	91-169 862-05 <u>10</u> = 0,8 mr
			91-169 863-05 <u>10</u> = 1,6 mr
			91-169 864-05 <u>10</u> = 2,4 mr
			91-169 865-05 <u>10</u> = 3,2 mr
			91-169 866-05 <u>10</u> = 4,8 mr
			91-169 867-05 <u>10</u> = 6,4 mr
			91-169 868-05 <u>10</u> = 7,2 mr
-6/41-960/20;/22	A; B	91-049 629-44 <u>10/2</u>	91-169 869-05 <u>10</u> = 10 mr
			91-169 870-05 <u>10</u> = 12,8 mr
			91-169 862-05 <u>10</u> = 0,8 mr
			91-169 863-05 <u>10</u> = 1,6 mr
			91-169 864-05 <u>10</u> = 2,4 mr
			91-169 865-05 <u>10</u> = 3,2 mr
			91-169 866-05 <u>10</u> = 4,8 mr
-57/01	BN 46	91-049 250-45	91-058 962-93
			91-169 866-05 <u>10</u> = 4,8 mr
			91-169 867-05 <u>10</u> = 6,4 mr
-57/01-960/20;/22	BN 46	91-049 250-45	91-056 962-93
			91-169 866-05 <u>10</u> = 4,8 mr
			91-169 867-05 <u>10</u> = 6,4 mr
-57/02	AN 46 BN 46	91-049 250-45	91-042 615-93
			91-169 866-05 <u>10</u> = 4,8 mr
-58/02	AN 46	91-049 250-45	91-042 614-93
-58/11	AN 46 BN 46	91-049 250-45	91-056 977-93
			91-169 866-05 <u>10</u> = 4,8 mr
			91-169 867-05 <u>10</u> = 6,4 mr
			91-169 868-05 <u>10</u> = 7,2 mr

**Equipement des sous-classes<sup>1)</sup>  
Unterklassen-Ausstattung<sup>1)</sup>**

**Dotación de las subclases<sup>1)</sup>  
Subclass organization<sup>1)</sup>**

Unterklasse Subclase Sous-classe Subclase	Ausführung Model Version Tipo de máquina	Kettensichtgreifer, hinten Looper, rear Boucleur arrière Garfio posterior para punto cadavero	Nadelschutz Needle guard Garde-angule Guardaaguj	Abdeckplatte Cover plate Plaque de recouvrement Placa cubierta	Kopfiplatte mit Zwischenrahmen Face plate entw. Camant Plaque avec cadre intercalaire Placa frontal con marco intermedio
<b>H-814/01-706/81; /83 [-706/82; /84**]</b>					
-6/41-900/...-911/..	B		91-170 793-11	91-172 069-91	
-6/72-900/...-911/..	AN 3,5 BN 3,5		91-170 793-11	91-172 069-91	
-6/81 (-900/71)*	CN		91-172 253-05	91-170 365-91 91-172 069-91 ●	
-6/81-900/71-971/23	BN		91-172 253-05	91-172 069-91	
-6/81-900/71-971/23	CN		91-172 253-05	91-172 069-91	
-6/87-900/...-911/..	B		91-170 793-11	91-172 069-91	
<b>-814/01-706/83 [-706/84**]</b>					
-6/41	B	91-169 872-05 $\frac{10}{10}$ = 0,8 mm	91-172 202-05		
		91-169 873-05 $\frac{10}{10}$ = 1,6 mm	$\frac{10}{10}$ = 0,8 mm	91-170 365-91	
		91-169 874-05 $\frac{10}{10}$ = 2,4 mm	91-172 198-05	$\frac{10}{10}$ = 0,8 - 4,8 mm	91-172 160-91
		91-169 875-05 $\frac{10}{10}$ = 3,2 mm	$\frac{10}{10}$ = 1,6 - 4,8 mm	$\frac{10}{10}$ = 6,4 - 7,2 mm	91-169 922-91
		91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 575-05	$\frac{10}{10}$ = 6,4 - 10 mm	$\frac{10}{10}$ = 10 - 12,8 mm
		91-169 877-05 $\frac{10}{10}$ = 6,4 mm	$\frac{10}{10}$ = 6,4 - 10 mm		
		91-169 878-05 $\frac{10}{10}$ = 7,2 mm	91-172 201-05		
		91-169 879-05 $\frac{10}{10}$ = 10 mm	$\frac{10}{10}$ = 11,2 - 12,8 mm		
		91-169 880-05 $\frac{10}{10}$ = 12,8 mm			
-6/41-960/20; /22	A; B	91-169 872-05 $\frac{10}{10}$ = 0,8 mm	91-172 202-05		
		91-169 873-05 $\frac{10}{10}$ = 1,6 mm	$\frac{10}{10}$ = 0,8 mm	91-084 088-91	
		91-169 874-05 $\frac{10}{10}$ = 2,4 mm	91-172 198-05	$\frac{10}{10}$ = 0,8 - 4,8 mm	91-172 160-91
		91-169 875-05 $\frac{10}{10}$ = 3,2 mm	$\frac{10}{10}$ = 1,6 - 4,8 mm	$\frac{10}{10}$ = 6,4 - 7,2 mm	
		91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 575-05		
		91-169 877-05 $\frac{10}{10}$ = 6,4 mm	$\frac{10}{10}$ = 6,4 - 7,2 mm		
		91-169 878-05 $\frac{10}{10}$ = 7,2 mm			
-57/01	BN 46	91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 198-05		
		91-169 877-05 $\frac{10}{10}$ = 6,4 mm	$\frac{10}{10}$ = 4,8 mm	91-172 160-91	
		91-169 878-05 $\frac{10}{10}$ = 7,2 mm	91-172 575-05	$\frac{10}{10}$ = 6,4 - 7,2 mm	
-57/01-960/20; /22	BN 46	91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 198-05		
		91-169 877-05 $\frac{10}{10}$ = 6,4 mm	$\frac{10}{10}$ = 4,8 mm	91-172 160-91	
		91-169 878-05 $\frac{10}{10}$ = 7,2 mm	91-172 575-05	$\frac{10}{10}$ = 6,4 + 7,2 mm	
-57/02	AN 46 BN 46	91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 198-05		
			$\frac{10}{10}$ = 4,8 mm	91-050 948-91	
-58/02	AN 46	91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 198-05		91-050 948-91
-58/11	AN 46 BN 46	91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 198-05		
		91-169 877-05 $\frac{10}{10}$ = 6,4 mm	$\frac{10}{10}$ = 4,8 mm	91-178 051-91	
		91-169 878-05 $\frac{10}{10}$ = 7,2 mm	91-172 575-05	$\frac{10}{10}$ = 6,4 - 7,2 mm	

**Unterklassen-Ausstattung<sup>1)</sup>**  
**Equipement des sous-classes<sup>1)</sup>**

**Subclass organization<sup>1)</sup>**  
**Dotación de las subclases<sup>1)</sup>**

Unterklasse Subclass Sous-classe Subclase	Ausführung Model Version Tipo de máquina	Nadelabstand in mm Needle gauge in mm Écartement des aiguilles en mm Distancia entre agujas en mm	Nadelstange Needle bar Barre à aiguille Barra de aguja	Stoffschieber <sup>(4)</sup> Feed dog Griffe Transportador inferior	Sichplatte <sup>(5)</sup> Needle plate Plaque à aiguille Placa de aguja	Nistfuß <sup>(6)</sup> Presser foot Pied presseur Pie prensateelas
<b>-814/01-706/83 [-706/84**] 2-Nadel-Ausführung · Two-needle version</b>						
-58/11-960/20;/22	AN 46 BN 46	4,8 - 7,2	91-172 442-93 <sup>10/2</sup>	91-047 866-04 <sup>10/2</sup>	91-058 672-04 <sup>10/2</sup>	91-055 953-03 <sup>10/2</sup>
-147/01	BN 46	4,8 - 7,2	91-172 442-93 <sup>10/2</sup>	91-047 866-04 <sup>10/2</sup>	91-058 578-04 <sup>10/2</sup>	91-057 044-03 <sup>10/2</sup>
-147/01-960/20;/22	BN 46	4,8 - 7,2	91-172 442-93 <sup>10/2</sup>	91-047 866-04 <sup>10/2</sup>	91-058 672-04 <sup>10/2</sup>	91-057 044-03 <sup>10/2</sup>
-148/01	BN 46	4,8 - 7,2	91-172 442-93 <sup>10/2</sup>	91-047 866-04 <sup>10/2</sup>	91-058 578-04 <sup>10/2</sup>	91-055 953-03 <sup>10/2</sup>
-148/01-960/20;/22	BN 46	4,8 - 7,2	91-172 442-93 <sup>10/2</sup>	91-047 866-04 <sup>10/2</sup>	91-058 672-04 <sup>10/2</sup>	91-057 044-03 <sup>10/2</sup>
<b>-814/06-706/83 [-706/84**] 2-Nadel-Ausführung · Two-needle version</b>						
-61/05 (-900/71)*	B	6	91-172 449-93 <sup>10/2</sup>	91-047 722-04 91-047 995-04 ●	91-058 302-04 91-058 677-04 ●	91-055 129-05
-94/01	B	6	91-172 449-93 <sup>10/2</sup>	91-047 722-04	91-058 302-04	91-055 129-05

\* = abweichende Teile für -900/.. sind mit (●) markiert  
 = the parts marked with (●) are variants for subcl. -900/..  
 = les pièces marquées d'un point (●) correspondent au modèle avec -900/..  
 = las piezas marcadas con un punto (●) corresponden a modelos con -900/..

● = Teile zur -900/..  
 = Parts for subcl. -900/..  
 = Pièces p. la ss-cl. -900/..  
 = Piezas para la subc. -900/..

\*\* = Frühere Ausführung  
 = Earlier version  
 = Ancienne version  
 = Tipo anterior

<sup>4</sup> = Ausführung angeben  
 = Indicate model  
 = Préciser la version  
 = Indiquese el tipo de máquina

<sup>5</sup> = Nähmuster einsenden  
 = Submit sewing sample  
 = Joindre échantillons de couture  
 = Enviase muestra de costura

<sup>6</sup> = Schneideabstand  
 = Trimming margin  
 = Distance de coupe  
 = Margen de corte

<sup>9/2</sup> = Schneideabstand bei Bestellung angeben  
 = State trimming margin on order  
 = Indiquer la distance de coupe à la commande  
 = Indiquese el margen de corte en todos los pedidos

<sup>10</sup> = Nadelabstand  
 = Needle gauge  
 = Écartement des aiguilles  
 = Distancias entre agujas

<sup>10/2</sup> = Nadelabstand bei Bestellung angeben  
 = State needle gauge on order  
 = Indiquer écartement des aiguilles à la commande  
 = Indiquese en los pedidos la distancia entre agujas

<sup>12</sup> = Absteopbreite  
 = Stitching margin  
 = Relarge de couture  
 = Margen de costura

<sup>12/2</sup> = Absteopbreite bei Bestellung angeben  
 = Indicate stitching margin on order  
 = Indiquer le relarge de couture à la commande  
 = Indiquese el margen de costura en los pedidos

<sup>13</sup> = Saumbreite  
 = Hem width  
 = Largeur de l'ourlet  
 = Anchura de dobladillo

<sup>15</sup> = Bandbreite  
 = Tape width  
 = Largeur de bande  
 = Ancho de la cinta

<sup>22</sup> = Zubehör  
 = Accessories  
 = Accessoires  
 = Accesorios



**Equipement des sous-classes<sup>1)</sup>  
Unterklassen-Ausstattung<sup>1)</sup>**

**Dotación de las subclases<sup>1)</sup>  
Subclass organization<sup>1)</sup>**

Unterklasse Subclass Sous-classe Subclase	Ausführung Model Version Tipo de máquina	Stoffschabeuf Vibrating presser Pied entraîneur Transportador superior	Apparat <sup>2)</sup> Attachment Appareil Aparato	Lineal Erguide Guile-board Guia recta	Bandrollträger Tape reel bracket Plateau dérouleur Portarrollos	Kettenschneider Looper Boucleur Garfio para punto cadeneta
<b>-814/01-706/83 [-706/84**] Modèle à 2 aiguilles · Tipo de 2 agujas</b>						
-58/11-960/20;/22	AN 46 BN 46	91-049 250-45	91-056 977-93			
-147/01	BN 46	91-049 250-45	91-056 302-93			
-147/01-960/20;/22	BN 46	91-049 250-45	91-056 302-93			
-148/01	BN 46	91-049 250-45	91-056 307-93			
-148/01-960/20;/22	BN 46	91-049 250-45	91-056 307-93			
<b>-814/06-706/83 [-706/84**] Modèle à 2 aiguilles · Tipo de 2 agujas</b>						
-61/05 (-900/71)*	B	6 91-049 628-45	91-056 209-93	91-170 281-91	91-056 532-91	91-169 711-05
-94/01	B	6 91-049 628-45	91-050 332-93			91-169 711-05

<sup>1)</sup> Die Liste enthält nur Nähwerkzeuge und Apparate. Beim Umbau in eine andere Unterklasse oder Ausführung sind auch noch Maschinenteile erforderlich. Geben Sie also bei Bestellungen die genaue Bezeichnung der vorhandenen und der gewünschten Ausführung bekannt.

<sup>1)</sup> This list contains sewing parts and attachments only. When converting to another subclass or version, machine parts are also necessary. Therefore when ordering please indicate exactly the existing version and the one required.

<sup>1)</sup> Cette liste ne contient que les organes de couture et les guides. En cas de transformation en une sous-classe ou variante différente, il faut utiliser aussi certaines pièces de machine supplémentaires. En cas de commande, prière de toujours indiquer par conséquent les variantes disponibles et souhaitées.

<sup>1)</sup> Esta lista sólo contiene elementos de costura aparatos. Siempre que haya que transformar máquina en otro tipo o subclase, se necesita también piezas de máquina, por lo que deberá indicarse en los pedidos el exacto de que se desea el deseado.

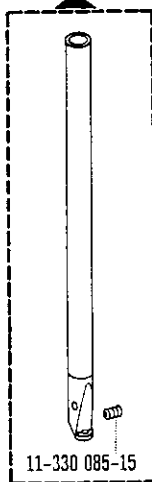
Unterklassen-Ausstattung<sup>1)</sup>  
 Equipement des sous-classes<sup>1)</sup>

Subclass organization<sup>1)</sup>  
 Dotación de las subclases<sup>1)</sup>

Unterklassen Subclasse Sous-classe Subclasse	Ausführung Modell Version Tipo de máquina	Kettenschliffgreifer, vorn Looper, front Boucleur avant Garfio delantero para punto cadenera	Kettenschliffgreifer, hinten Looper, rear Boucleur arrière Garfio posterior para punto cadenera	Nadelerschutz Nesdle guard Garde-aiguille Gardaaguja	Abdeckplatte Cover plate Plaque de recouvrement Placa cubierta	Koedplatte mit Zwischenahmen Face plate renforcement Plaque frontale avec Coupes intermediaire Placa frontal con marco intermedio
<b>-814/01-706/83 [-706/84**]</b>						
-58/11-960/20;/22	AN 46 BN 46	91-169 866-05 $\frac{10}{10}$ = 4,8 mm	91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 198-05	91-178 051-91	
		91-169 867-05 $\frac{10}{10}$ = 6,4 mm	91-169 877-05 $\frac{10}{10}$ = 6,4 mm	91-172 575-05		
		91-169 868-05 $\frac{10}{10}$ = 7,2 mm	91-169 878-05 $\frac{10}{10}$ = 7,2 mm	$\frac{10}{10}$ = 6,4 + 7,2 mm		
-147/01	BN 46	91-169 866-05 $\frac{10}{10}$ = 4,8 mm	91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 198-05	91-172 180-91	
		91-169 867-05 $\frac{10}{10}$ = 6,4 mm	91-169 877-05 $\frac{10}{10}$ = 6,4 mm	91-172 575-05		
		91-169 868-05 $\frac{10}{10}$ = 7,2 mm	91-169 878-05 $\frac{10}{10}$ = 7,2 mm	$\frac{10}{10}$ = 6,4 + 7,2 mm		
-147/01-960/20;/22	BN 46	91-169 866-05 $\frac{10}{10}$ = 4,8 mm	91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 198-05	91-172 160-91	
		91-169 867-05 $\frac{10}{10}$ = 6,4 mm	91-169 877-05 $\frac{10}{10}$ = 6,4 mm	91-172 575-05		
		91-169 868-05 $\frac{10}{10}$ = 7,2 mm	91-169 878-05 $\frac{10}{10}$ = 7,2 mm	$\frac{10}{10}$ = 6,4 + 7,2 mm		
-148/01	BN 46	91-169 866-05 $\frac{10}{10}$ = 4,8 mm	91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 198-05	91-172 160-91	
		91-169 867-05 $\frac{10}{10}$ = 6,4 mm	91-169 877-05 $\frac{10}{10}$ = 6,4 mm	91-172 575-05		
		91-169 868-05 $\frac{10}{10}$ = 7,2 mm	91-169 878-05 $\frac{10}{10}$ = 7,2 mm	$\frac{10}{10}$ = 6,4 + 7,2 mm		
-148/01-960/20;/22	BN 46	91-169 866-05 $\frac{10}{10}$ = 4,8 mm	91-169 876-05 $\frac{10}{10}$ = 4,8 mm	91-172 198-05	91-172 160-91	
		91-169 867-05 $\frac{10}{10}$ = 6,4 mm	91-169 877-05 $\frac{10}{10}$ = 6,4 mm	91-172 575-05		
		91-169 868-05 $\frac{10}{10}$ = 7,2 mm	91-169 878-05 $\frac{10}{10}$ = 7,2 mm	$\frac{10}{10}$ = 6,4 + 7,2 mm		
<b>-814/06-706/83 [-706/84**]</b>						
-61/05 (-900/71)*	B	6		91-170 793-11	91-169 821-91	91-168 461-91
				91-172 200-05	91-172 433-91 ●	91-172 583-45
-94/01	B	6		91-170 793-11	91-169 821-91	
				91-172 200-05		

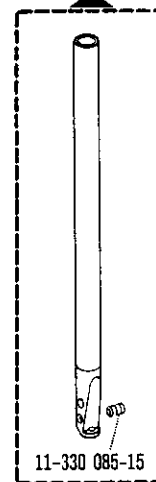
Unterklassen-Übersicht/ Table of subclasses/ Table des sous-classes/ Tabla de subclasses

91-170 245-92



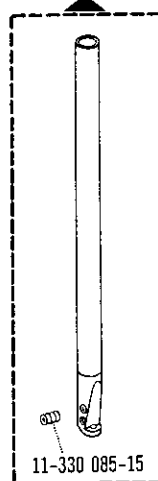
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- 814/01-706/81; /83-19/11 (-900/51; /71)
- 814/01-706/81; /83-19/11-920/11 (-900/51; /71)
- 814/01-706/81; /83-39/31
- 814/01-706/81; /83-39/71 (-900/51; /71)
- 814/01-706/81; /83-103/02 (-900/51; /71)
- 814/01-706/81; /83-148/02 (-900/51; /71)
- 814/01-706/81; /83-148/02-900/51; /71-971/41
- 814/01-706/81; /83-148/22 (-900/51; /71)
- 814/01-706/81; /83-155/31
- 814/01-706/81; /83-155/99 (-900/51; /71)
- 814/01-706/81; /83-703/01-39/21

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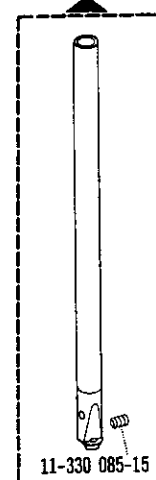
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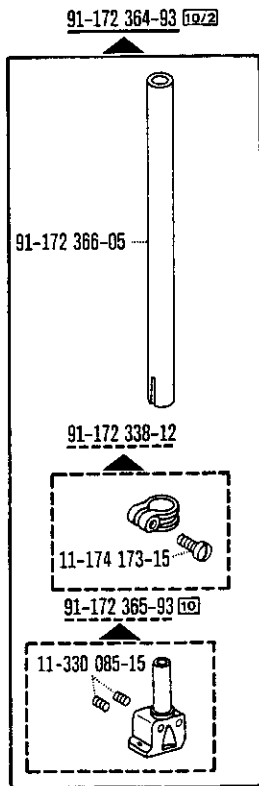
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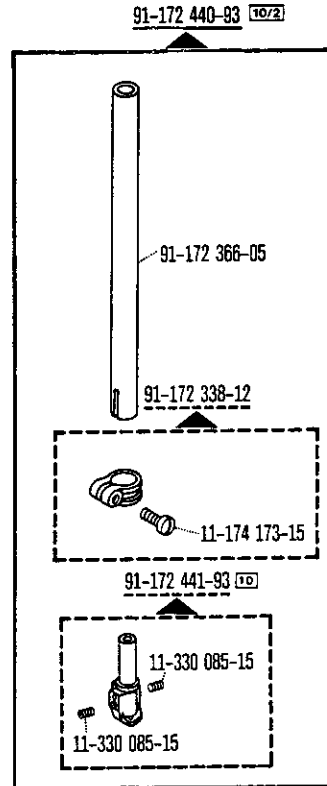


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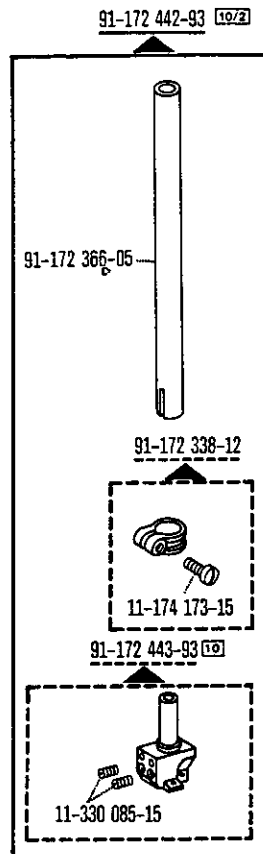
Unterklassen-Übersicht/ Table of subclasses/ Table des sous-classes/ Tabla de subclasses



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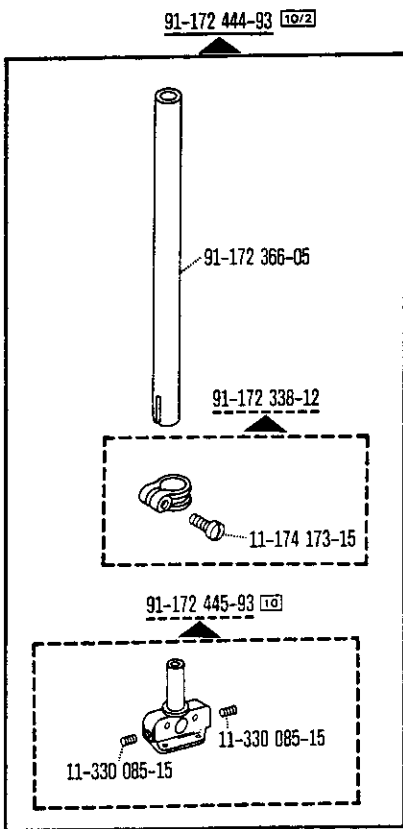


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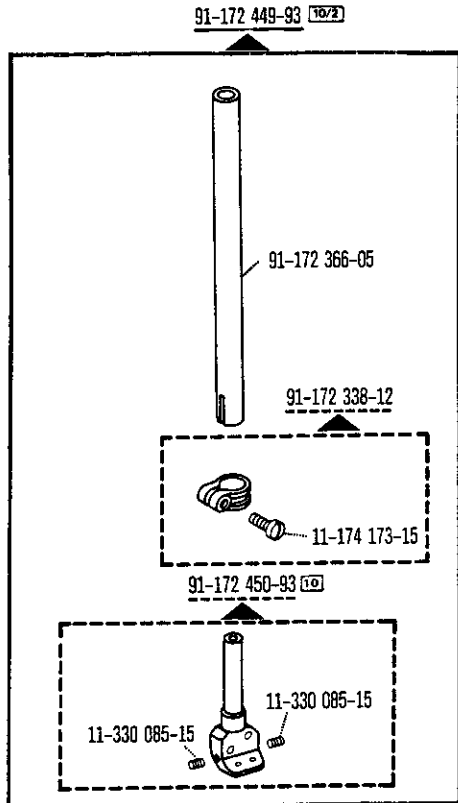


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**Unterklassen-Übersicht/ Table of subclasses/ Table des sous-classes/ Tabla de subclasses**



-814/01-706/83-6/41



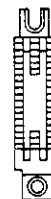
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91-047 319-05



H-814/01-706/81; /83-6/72-900/...-911/..

91-047 349-04 (1)



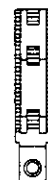
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91-047 367-04 (1)




-814/01-706/81; /83-733/11; /12-39/31

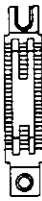
91-047 384-05





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Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

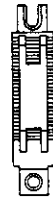
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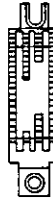
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-814/01-706/81; /83-6/41-960/20


91-047 541-04  

 = 1,6 mm



 = 2,4-7,2 mm

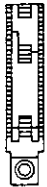


 = 10,0-12,8 mm




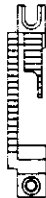
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91-047 582-05




-814/01-706/81; /83-6/82-900/51; /71

91-047 628-04 



-814/01-706/81; /83-17/31  
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91-047 722-04 



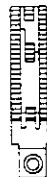
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91-047 799-05



-814/01-706/81; /83-59/01

91-047 830-05




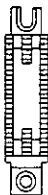
-814/01-706/81; /83-2/21-900/51; /71  
-814/01-706/81; /83-3/21-900/51; /71  
-814/01-706/81; /83-19/01 (-900/51; /71)  
-814/01-706/81; /83-19/05 (-900/51; /71)  
-814/01-706/81; /83-19/05-920/11 (-900/51; /71)  
-814/01-706/81; /83-19/11 (-900/51; /71)  
-814/01-706/81; /83-19/11-920/11 (-900/51; /71)  
-814/01-706/81; /83-39/71 (-900/51; /71)

91-047 833-05





H-814/01-706/81; /83-6/87-900/...-911/..

91-047 851-04 





-814/01-706/81; /83-6/41 (-900/51; /71)  
-814/01-706/81; /83-6/81 (-900/51; /71)  
H-814/01-706/81; /83-6/81-900/71-971/23

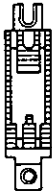
91-047 866-04  



-814/01-706/83-6/41-960/20; /22  
-814/01-706/83-57/01  
-814/01-706/83-57/01-960/20; /22  
-814/01-706/83-57/02  
-814/01-706/83-58/02  
-814/01-706/83-58/11  
-814/01-706/83-58/11-960/20; /22  
-814/01-706/83-147/01  
-814/01-706/83-147/01-960/20; /22  
-814/01-706/83-148/01  
-814/01-706/83-148/01-960/20; /22

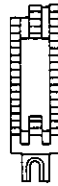
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91-047 995-04  



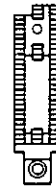
-814/06-706/83-61/05-900/71

91-059 034-05



H-814/01-706/81; /83-6/81 (-900/71)  
H-814/01-706/81; /83-6/81-900/71-971/23

91-059 042-05




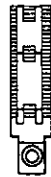
-814/01-706/83-6/41

91-059 248-05





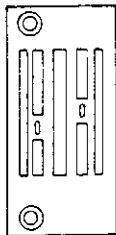
-814/01-706/81; /83-17/32

91-059 276-05 



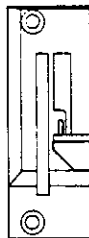
-814/01-706/81; /83-103/02 (-900/51; /71)  
-814/01-706/81; /83-155/99 (-900/51; /71)

91-058 009-04  




-814/01-706/83-6/41

91-058 196-05







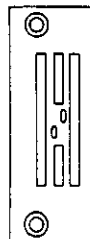
-814/01-706/81; /83-17/31  
-814/01-706/81; /83-17/32  
-814/01-706/81; /83-39/31  
-814/01-706/81; /83-155/31  
-814/01-706/81; /83-703/01-39/21

91-058 235-04 




-814/01-706/81; /83-6/41

91-058 238-04    
 = 1,6 mm       = 2,4-4,8 mm



-814/01-706/83-6/41

91-058 239-04 



-814/01-706/81; /83-2/21  
-814/01-706/81; /83-3/21  
-814/01-706/81; /83-6/52

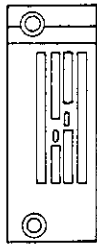
**Unterklassen-Übersicht/ Table of subclasses/ Table des sous-classes/ Tabla de subclasses**

<p>91-058 302-04 </p> <p>-814/06-706/83-61/05 -814/06-706/83-94/01</p>	<p>91-058 382-03 </p> <p>-814/01-706/81; /83-59/01</p>	<p>91-058 408-04 </p> <p>-814/01-706/81; /83-6/41-900/51; /71 -814/01-706/81; /83-148/02 (-900/51; /71) H-814/01-706/81; /83-6/41-900/...-911/..</p>
<p>91-058 409-04 </p> <p>-814/01-706/81; /83-6/62 (-900/51; /71)</p>	<p>91-058 445-04 </p> <p>-814/01-706/81; /83-2/21-900/51; /71 -814/01-706/81; /83-3/21-900/51; /71 -814/01-706/81; /83-19/01 (-900/51; /71) -814/01-706/81; /83-19/05 (-900/51; /71) -814/01-706/81; /83-19/05-920/11 (-900/51; /71) -814/01-706/81; /83-19/11 (-900/51; /71) -814/01-706/81; /83-19/11-920/11 (-900/51; /71) -814/01-706/81; /83-39/71 (-900/51; /71)</p>	
<p>91-058 484-05 </p> <p>H-814/01-706/81; /83-6/72-900/...-911/..</p>	<p>91-058 492-04 </p> <p>-814/01-706/83-6/41</p>	<p>91-058 565-04 </p> <p>-814/01-706/81; /83-733/11; /12-39/31</p>
<p>91-058 578-04 </p> <p>-814/01-706/83-57/01 -814/01-706/83-57/02 -814/01-706/83-58/02 -814/01-706/83-58/11 -814/01-706/83-147/01 -814/01-706/83-148/01</p>	<p>91-058 656-04 </p> <p>-814/01-706/81; /83-6/62-960/20</p>	<p>91-058 657-04 </p> <p>-814/01-706/81; /83-6/41-960/20</p>





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91-058 660-04  





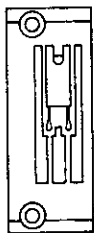
-814/01-706/83-6/41-960/20; /22

91-058 672-04  





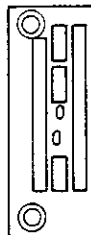
-814/01-706/83-6/41-960/20; /22  
 -814/01-706/83-57/01-960/20; /22  
 -814/01-706/83-58/11-960/20; /22  
 -814/01-706/83-147/01-960/20; /22  
 -814/01-706/83-148/01-960/20; /22

91-058 677-04  




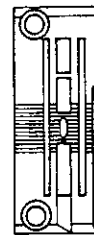
-814/06-706/83-61/05-900/71

91-058 730-04  



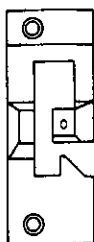
-814/01-706/83-6/41

91-058 735-05 




H-814/01-706/81; /83-6/87-900/..-911/..

91-158 268-05




-814/01-706/81; /83-17/32

91-158 283-04 




-814/01-706/81; /83-148/02-900/51; /71-971/41  
 -814/01-706/81; /83-148/22 (-900/51; /71)

91-158 357-04 




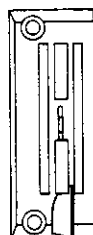
-814/01-706/81; /83-103/02 (-900/51; /71)  
 -814/01-706/81; /83-155/99 (-900/51; /71)

91-158 426-05 





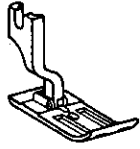
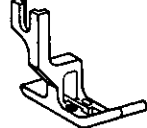


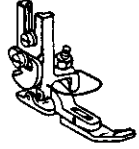
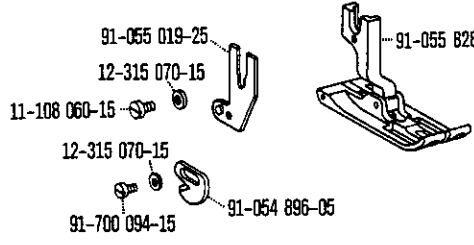

H-814/01-706/81; /83-6/81 (-900/71)  
 H-814/01-706/81; /83-6/81-900/71-971/23

91-158 427-04 



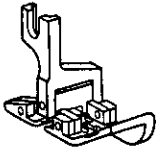


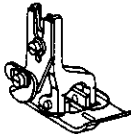
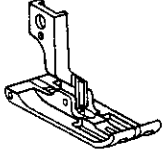
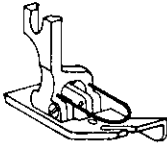
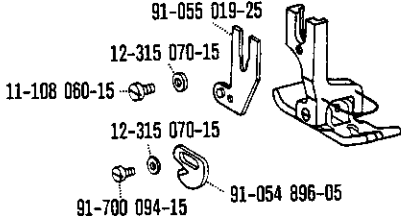
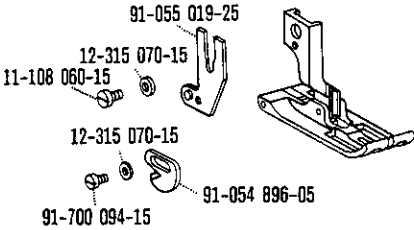



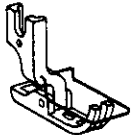
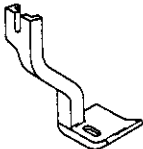


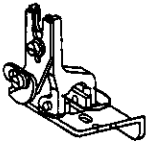


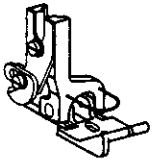


-814/01-706/81; /83-6/41 (-900/51; /71)  
 -814/01-706/81; /83-6/81 (-900/51; /71)  
 -814/01-706/81; /83-6/81-900/71-917/23

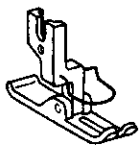
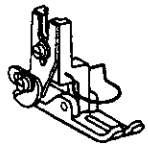
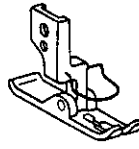
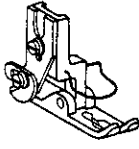
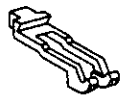

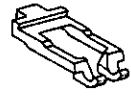
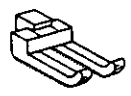

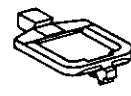
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<p>91-054 798-03  </p>  <p>-814/01-706/83-6/41 -814/01-706/83-6/41-960/20; /22</p>	<p>91-055 088-93 </p>  <p>-814/01-706/81; /83-17/31 -814/01-706/81; /83-39/31 -814/01-706/81; /83-155/31 -814/01-706/81; /83-703/01-39/21</p>	<p>91-055 129-05</p>  <p>-814/06-706/83-81/05 (-900/71) -814/06-706/83-94/01</p>
<p>91-055 361-93  </p>  <p>-814/01-706/81; /83-19/01 (-900/51; /71) -814/01-706/81; /83-19/05 (-900/51; /71) -814/01-706/81; /83-19/05-920/11 (-900/51; /71) -814/01-706/81; /83-19/11 (-900/51; /71) -814/01-706/81; /83-19/11-920/11 (-900/51; /71) -814/01-706/81; /83-155/99 (-900/51; /71)</p>	<p>91-055 532-93 </p>  <p>-814/01-706/81; /83-59/01</p>	<p>91-055 801-01</p>  <p>H-814/01-706/81; /83-6/72-900/..-911/..</p>
<p>91-055 828-01</p>  <p>-814/01-706/81; /83-6/41-900/51; /71</p>	<p>91-055 860-91</p>  <p>-814/01-706/81; /83-6/41</p>	
<p>91-055 909-03  </p>  <p>-814/01-706/81; /83-733/11; /12-39/31</p>	<p>91-055 953-03  </p>  <p>-814/01-706/83-58/02 -814/01-706/83-58/11 -814/01-706/83-58/11-960/20; /22 -814/01-706/83-148/01</p>	<p>91-057 043-05</p>  <p>-814/01-706/81; /83-17/32</p>

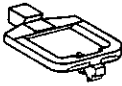





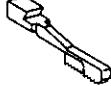

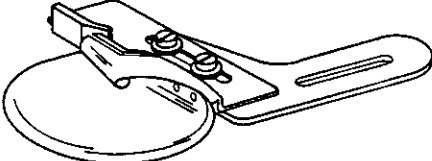
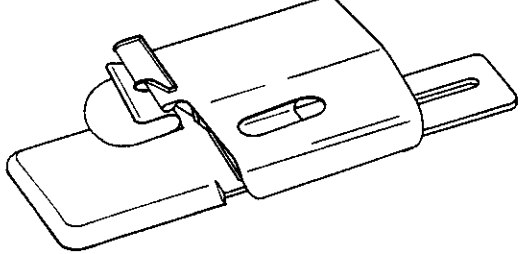
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<p>91-057 044-03  </p>  <p>-814/01-706/83-57/01 -814/01-706/83-57/01-960/20; /22 -814/01-706/83-57/02 -814/01-706/83-147/01 -814/01-706/83-147/01-960/20; /22 -814/01-706/83-148/01-960/20; /22</p>	<p>91-057 140-93  </p>  <p>-814/01-706/81; /83-39/71 (-900/51; /71) -814/01-706/81; /83-103/02 (-900/51; /71)</p>	<p>91-057 168-91</p>  <p>-814/01-706/81; /83-6/41-900/51; /71 H-814/01-706/81; /83-6/41-900/...-911/..</p>
<p>91-057 666-93</p>  <p>-814/01-706/81; /83-2/21-900/51; /71</p>	<p>91-155 219-91</p>  <p>91-055 019-25 12-315 070-15 11-108 060-15 12-315 070-15 91-700 094-15 91-054 896-05</p> <p>-814/01-706/81; /83-6/62 (-900/51; /71) -814/01-706/81; /83-6/62-960/20</p>	
<p>91-155 554-91</p>  <p>91-055 019-25 12-315 070-15 11-108 060-15 12-315 070-15 91-054 896-05 91-700 094-15</p> <p>-814/01-706/81; /83-8/41 -814/01-706/81; /83-6/41-960/20</p>	<p>91-157 072-93  </p>  <p>-814/01-706/81; /83-3/21-900/51; /71 -814/01-706/81; /83-148/02 (-900/51; /71) -814/01-706/81; /83-148/02-900/51; /71-971/41 -814/01-706/81; /83-148/22 (-900/51; /71)</p>	<p>91-157 437-91</p>  <p>H-814/01-706/81; /83-8/87-900/...-911/..</p>
<p>91-157 462-05</p>  <p>-814/01-706/81; /83-17/32</p>	<p>91-157 617-93  </p>  <p>-814/01-706/81; /83-2/21</p>	<p>91-157 618-93  </p>  <p>-814/01-706/81; /83-3/21</p>

Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

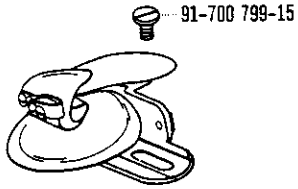
<p>91-157 902-01</p>  <p>H-814/01-706/81; /83-6/81-900/71 H-814/01-706/81; /83-6/81-900/71-971/23</p>	<p><u>91-157 904-91</u></p>  <p>H-814/01-706/81; /83-6/81</p>	<p>91-157 905-01</p>  <p>-814/01-706/81; /83-6/81-900/51; /71 H-814/01-706/81; /83-6/81-900/71-971/23</p>
<p><u>91-157 907-01</u></p>  <p>-814/01-706/81; /83-6/81</p>		
<p>91-049 154-45</p>  <p>-814/01-706/81; /83-6/41 (-900/51; /71) -814/01-706/81; /83-6/62 (-900/51; /71) -814/01-706/81; /83-6/62-960/20</p>	<p>91-049 187-45</p>  <p>-814/01-706/81; /83-6/81 (-900/51; /71) H-814/01-706/81; /83-6/81-900/71-971/23</p>	<p>91-049 212-45</p>  <p>-814/01-706/81; /83-6/41 (-900/51; /71) -814/01-706/81; /83-6/41-960/20 H-814/01-706/81; /83-6/41-900/..-911/..</p>
<p>91-049 214-45</p>  <p>H-814/01-706/81; /83-6/81 (-900/71) H-814/01-706/81; /83-6/81-900/71-971/23</p>	<p>91-049 224-45</p>  <p>-814/01-706/81; /83-17/32</p>	<p>91-049 250-45</p>  <p>-814/01-706/83-57/01 -814/01-706/83-57/01-960/20; /22 -814/01-706/83-57/02 -814/01-706/83-58/02 -814/01-706/83-58/11 -814/01-706/83-58/11-960/20; /22 -814/01-706/83-147/01 -814/01-706/83-147/01-960/20; /22 -814/01-706/83-148/01 -814/01-706/83-148/01-960/20; /22</p>

**Unterklassen-Übersicht/ Table of subclasses/ Table des sous-classes/ Tabla de subclasses**

<p>91-049 336-45</p>  <p>-814/01-706/81; /83-148/02 (-900/51; /71) -814/01-706/81; /83-148/02-900/51; /71-971/41 -814/01-706/81; /83-148/22 (-900/51; /71)</p>	<p>91-049 339-45</p>  <p>H-814/01-706/81; /83-6/87-900/...-911/..</p>	<p>91-049 341-45</p>  <p>-814/01-706/81; /83-17/32</p>
<p>91-049 624-91</p>  <p>-814/01-706/81; /83-2/21 (-900/51; /71) -814/01-706/81; /83-3/21 (-900/51; /71) -814/01-706/81; /83-19/01 (-900/51; /71) -814/01-706/81; /83-19/05 (-900/51; /71) -814/01-706/81; /83-19/05-920/11 (-900/51; /71) -814/01-706/81; /83-19/11 (-900/51; /71) -814/01-706/81; /83-19/11-920/11 (-900/51; /71) -814/01-706/81; /83-39/71 (-900/51; /71) -814/01-706/81; /83-103/02 (-900/51; /71) -814/01-706/81; /83-155/99 (-900/51; /71) H-814/01-706/81; /83-6/72-900/...-911/..</p>	<p>91-049 626-45</p>  <p>-814/01-706/81; /83-59/01</p>	
<p>91-049 627-45</p>  <p>-814/01-706/81; /83-17/31 -814/01-706/81; /83-39/31 -814/01-706/81; /83-155/31 -814/01-706/81; /83-703/01-39/21 -814/01-706/81; /83-733/11; /12-39/31</p>	<p>91-049 628-45</p>  <p>-814/06-706/83-61/05 (-900/71) -814/06-706/83-94/01</p>	<p>91-049 629-44 <span style="border: 1px solid black; padding: 0 2px;">10/2</span></p>  <p>-814/01-706/83-6/41 -814/01-706/83-6/41-960/20; /22</p>
<p>91-041 398-23 <span style="border: 1px solid black; padding: 0 2px;">5</span></p>  <p>-814/01-706/81; /83-19/05 (-900/51; /71)</p>		<p>91-042 589-23 <span style="border: 1px solid black; padding: 0 2px;">5</span></p>  <p>-814/01-706/81; /83-148/22 (-900/51; /71)</p>

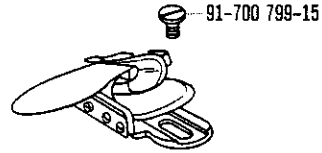
Unterklassen-Übersicht/ Table of subclasses/ Table des sous-classes/ Tabla de subclasses

91-042 614-93 [5]



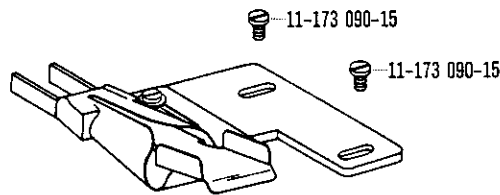
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91-042 615-93 [5]



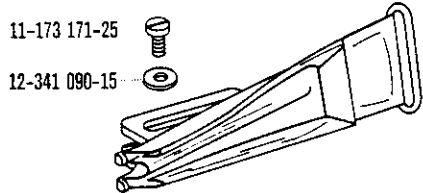
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91-050 332-21 [5]



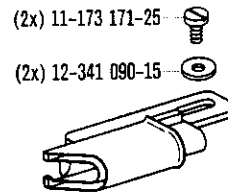
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91-050 544-21 [5]



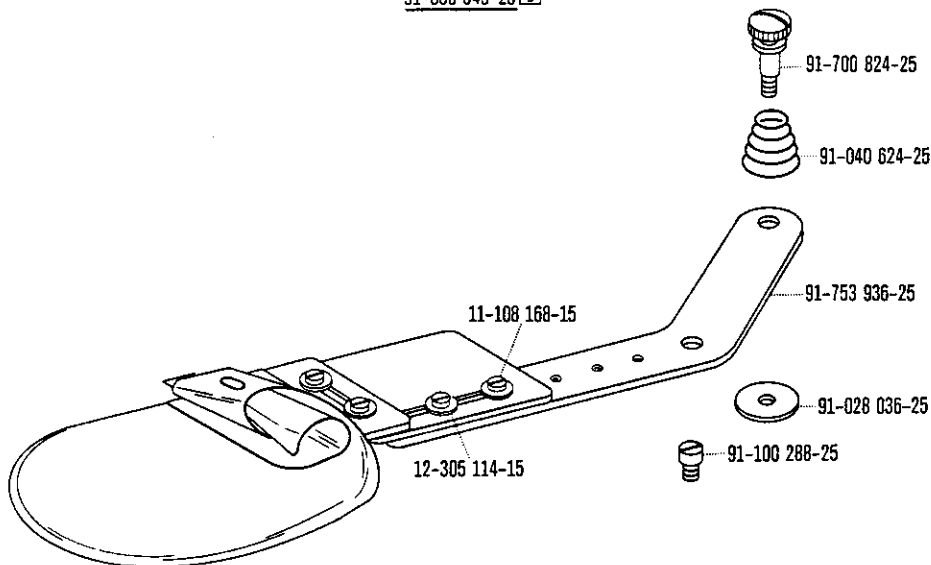
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-814/01-706/81; /83-733/11; /12-39/31

91-050 545-21 [5]



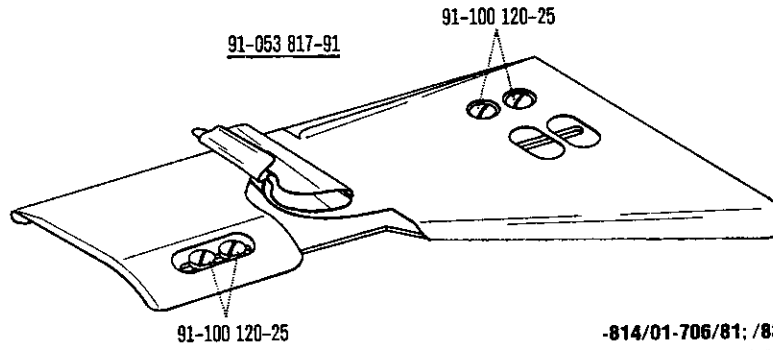
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-814/01-706/81; /83-17/32

91-050 549-23 [5]

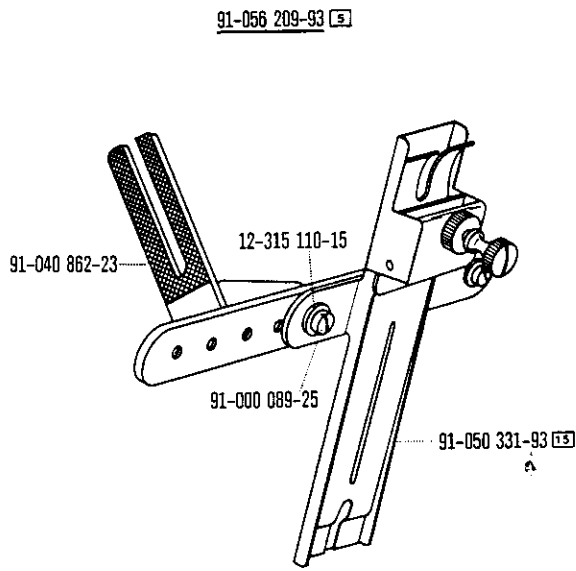


-814/01-706/81; /83-18/01 (-900/51; /71) 22

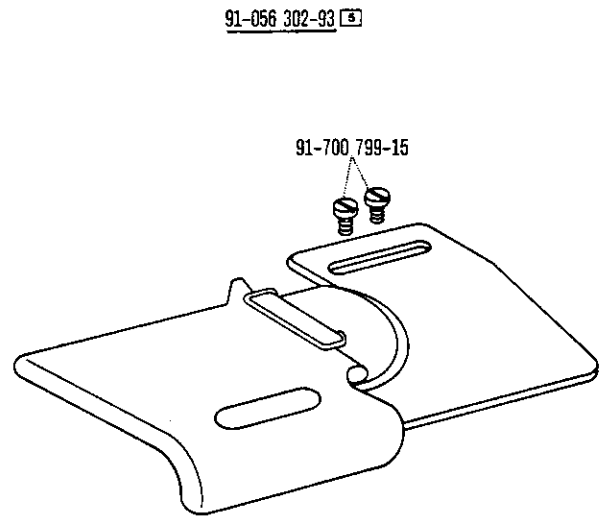
Unterklassen-Übersicht/ Table of subclasses/ Table des sous-classes/ Tabla de subclasses



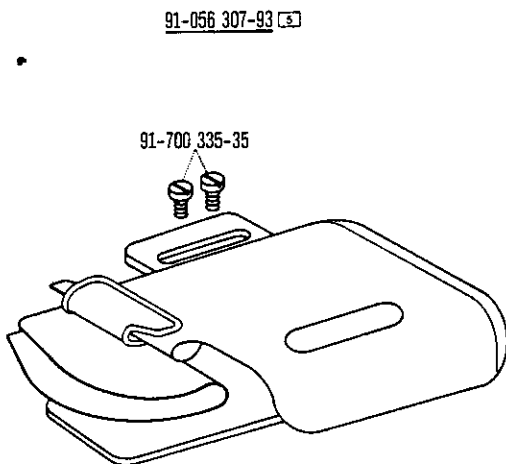
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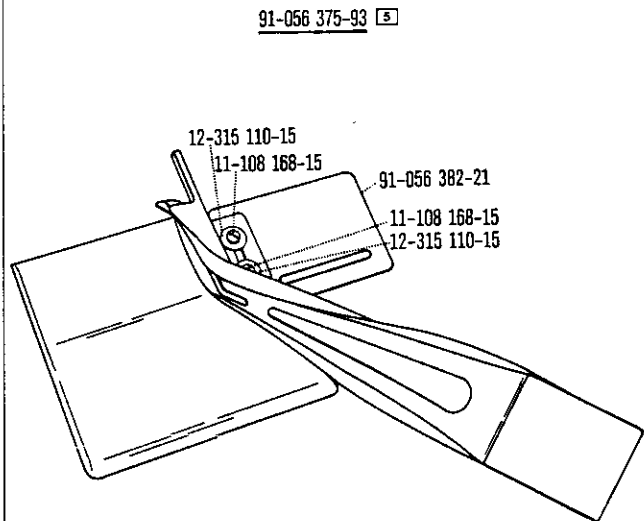
-814/06-706/83-61/05 (-900/71)



-814/01-706/83-147/01  
-814/01-706/83-147/01-960/20; /22



-814/01-706/83-148/01  
-814/01-706/83-148/01-960/20; /22

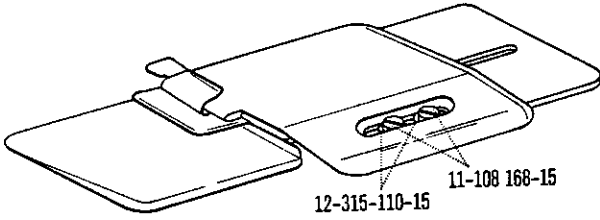


91-056 375-93

-814/01-706/81; /83-39/71 (-900/51; /71)

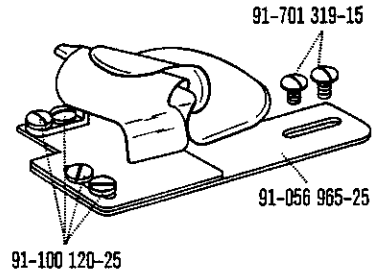
Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-056 833-91



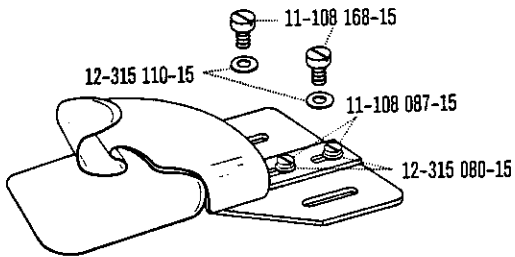
-814/01-706/81; /83-148/02 (-900/51; /71)  
-814/01-706/81; /83-148/02-900/51; /71-971/41

91-056 962-93



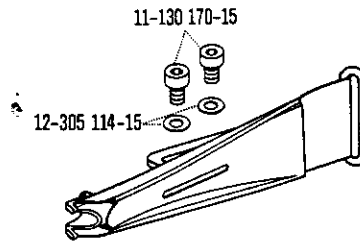
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-814/01-706/83-57/01-960/20; /22

91-056 977-93



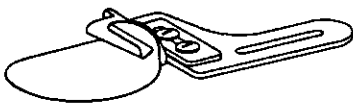
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-814/01-706/83-58/11-960/20; /22

91-156 061-23



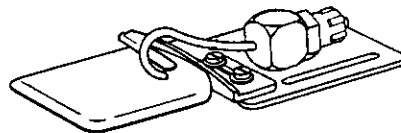
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91-491 254-23



-814/01-706/81; /83-19/11 (-900/51; /71)

91-493 201-93

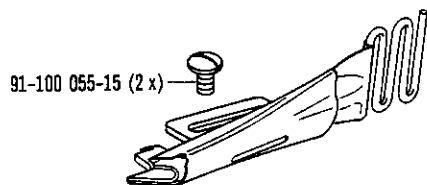


-814/01-706/81; /83-19/05-920/11 (900/51; /71) 24



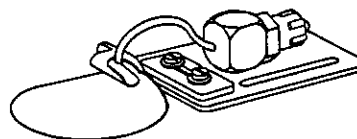
Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-494 280-93 




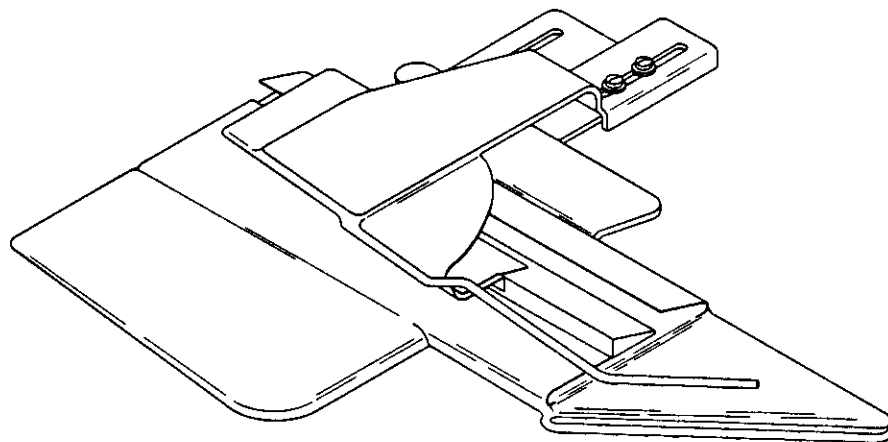
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91-494 294-23 



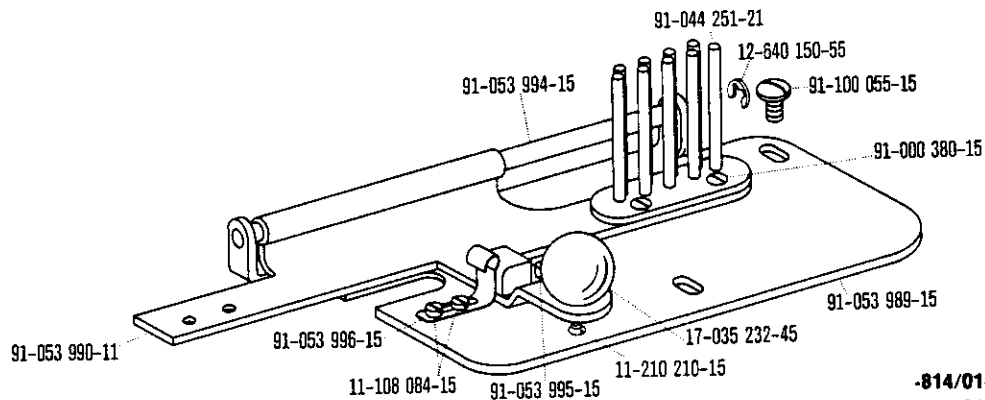
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99-116 082-25 

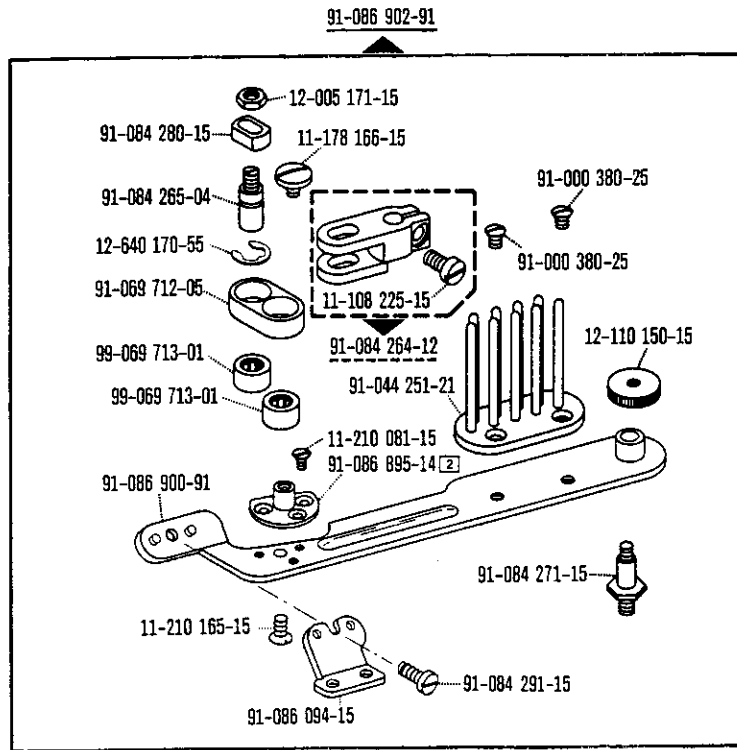


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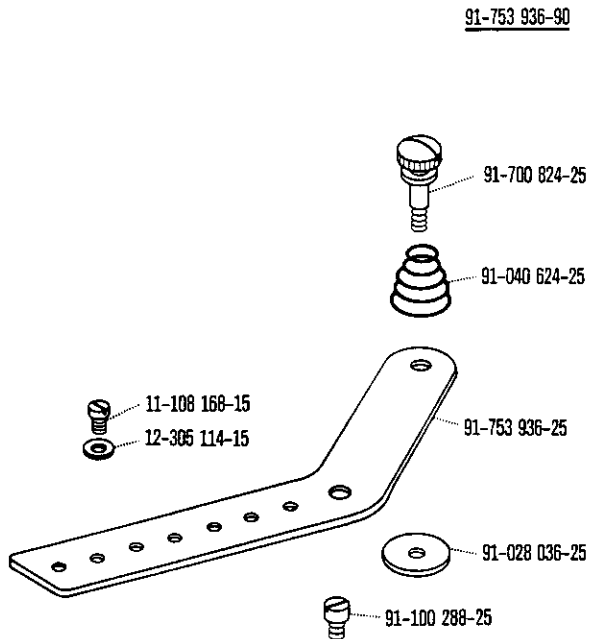
91-053 988-91



-814/01-706/81; /83-17/31  
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 -814/01-706/81; /83-39/31  
 -814/01-706/81; /83-155/31



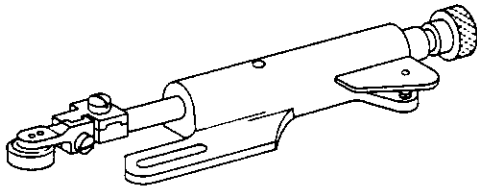
-814/01-706/81; /83-703/01-39/21



-814/01-706/81; /83-19/05 (-900/51; /71)  
 -814/01-706/81; /83-19/05-920/11 (-900/71)  
 -814/01-706/81; /83-19/11 (-900/51; /71)  
 -814/01-706/81; /83-19/11-920/11 (-900/71)  
 -814/01-706/81; /83-39/71 (-900/51; /71)  
 -814/01-706/81; /83-103/02 (-900/51; /71)  
 -814/01-706/81; /83-148/02 (-900/51; /71)  
 -814/01-706/81; /83-148/02-900/51; /71-971/41  
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 -814/01-706/81; /83-155/99 (-900/51; /71)

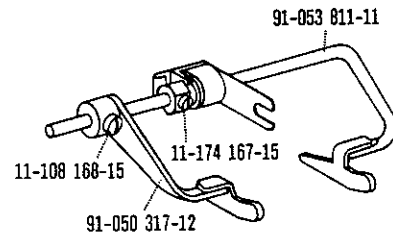
Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-053 617-91



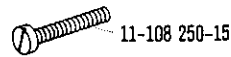
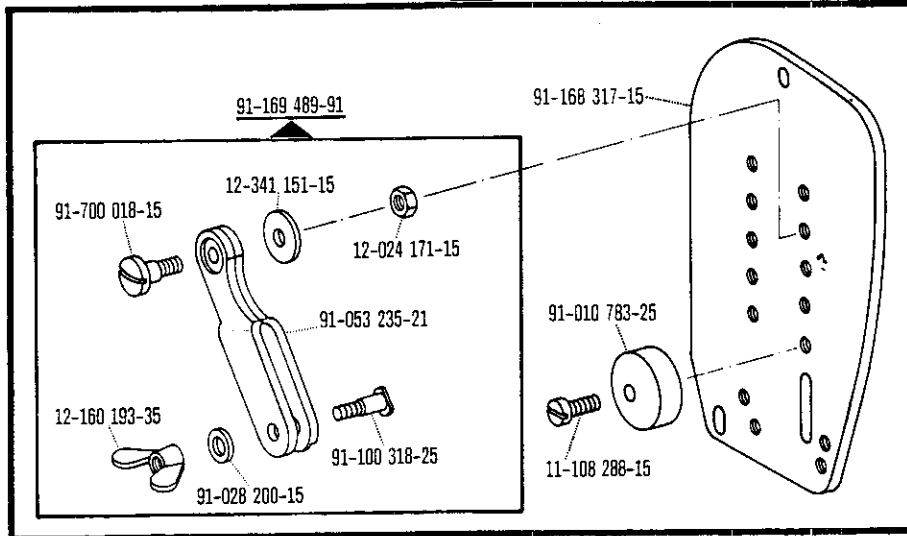
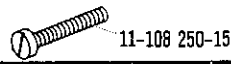
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91-170 281-91



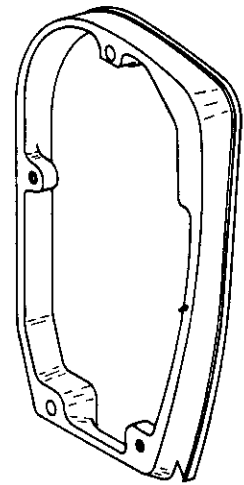
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91-168 461-91



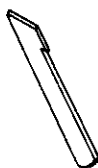
-814/06-706/83-61/05 (-900/71)

91-172 583-45



-814/06-706/83-61/05 (-900/71)

91-170 415-05



-814/01-706/81; /83-733/11; /12-39/31

91-170 440-05



-814/01-706/81; /83-733/11; /12-39/31

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91-169 711-05



H-814/01-706/81; /83-6/41-900/...-911/..  
 H-814/01-706/81; /83-6/72-900/...-911/..  
 H-814/01-706/81; /83-6/87-900/...-911/..  
 -814/06-706/83-61/05 (-900/71)  
 -814/06-706/83-94/01

91-169 990-05



-814/01-706/81; /83-59/01

91-170 966-05



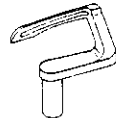
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 -814/01-706/81; /83-6/41 (-900/51; /71)  
 -814/01-706/81; /83-6/62 (-900/51; /71)  
 -814/01-706/81; /83-6/81 (-900/51; /71)  
 -814/01-706/81; /83-6/41-960/20  
 -814/01-706/81; /83-6/62-960/20  
 -814/01-706/81; /83-17/31  
 -814/01-706/81; /83-17/32  
 -814/01-706/81; /83-19/01 (-900/51; /71)  
 -814/01-706/81; /83-19/05 (-900/51; /71)  
 -814/01-706/81; /83-19/05-920/11 (-900/51; /71)  
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 -814/01-706/81; /83-19/11-920/11 (-900/51; /71)  
 -814/01-706/81; /83-39/31  
 -814/01-706/81; /83-39/71 (-900/51; /71)  
 -814/01-706/81; /83-103/02 (-900/51; /71)  
 -814/01-706/81; /83-148/02 (-900/51; /71)  
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 -814/01-706/81; /83-155/99 (-900/51; /71)  
 -814/01-706/81; /83-703/01-39/21  
 -814/01-706/81; /83-733/11; /12-39/31  
 H-814/01-706/81; /83-6/81 (-900/71)  
 H-814/01-706/81; /83-6/81-900/71-971/23

91-169 862-05



-814/01-706/83-6/41  
 -814/01-706/83-6/41-960/20; /22

91-169 863-05



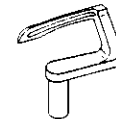
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91-169 864-05



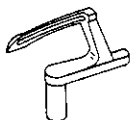
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91-169 865-05



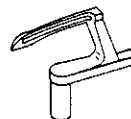
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91-169 866-05



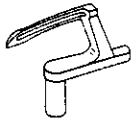


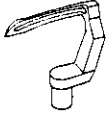
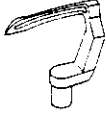
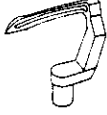
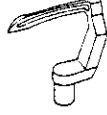
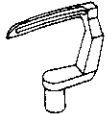
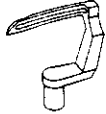



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 -814/01-706/83-6/41-960/20; /22  
 -814/01-706/83-57/01  
 -814/01-706/83-57/01-960/20; /22  
 -814/01-706/83-57/02  
 -814/01-706/83-58/02  
 -814/01-706/83-58/11  
 -814/01-706/83-58/11-960/20; /22  
 -814/01-706/83-147/01  
 -814/01-706/83-147/01-960/20; /22  
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 -814/01-706/83-148/01-960/20; /22

91-169 867-05



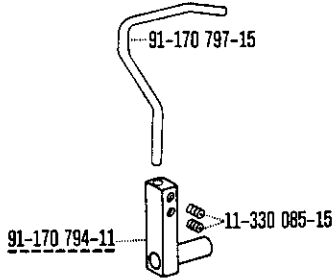
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 -814/01-706/83-57/01  
 -814/01-706/83-57/01-960/20; /22  
 -814/01-706/83-58/11  
 -814/01-706/83-58/11-960/20; /22  
 -814/01-706/83-147/01  
 -814/01-706/83-147/01-960/20; /22  
 -814/01-706/83-148/01  
 -814/01-706/83-148/01-960/20; /22

**Unterklassen-Übersicht/ Table of subclasses/ Table des sous-classes/ Tabla de subclasses**

<p align="center">91-169 868-05</p>  <p>-814/01-706/83-6/41  -814/01-706/83-6/41-960/20; /22  -814/01-706/83-57/01  -814/01-706/83-57/01-960/20; /22  -814/01-706/83-58/11  -814/01-706/83-58/11-960/20; /22  -814/01-706/83-147/01  -814/01-706/83-147/01-960/20; /22  -814/01-706/83-148/01  -814/01-706/83-148/01-960/20; /22</p>	<p align="center">91-169 869-05</p>  <p align="center">-814/01-706/83-6/41</p>	<p align="center">91-169 870-05</p>  <p align="center">-814/01-706/83-6/41</p>	
<p align="center">91-169 872-05</p>  <p align="center">-814/01-706/83-6/41  -814/01-706/83-6/41-960/20; /22</p>	<p align="center">91-169 873-05</p>  <p align="center">-814/01-706/83-6/41  -814/01-706/83-6/41-960/20; /22</p>	<p align="center">91-169 874-05</p>  <p align="center">-814/01-706/83-6/41  -814/01-706/83-6/41-960/20; /22</p>	<p align="center">91-169 875-05</p>  <p align="center">-814/01-706/83-6/41  -814/01-706/83-6/41-960/20; /22</p>
<p align="center">91-169 876-05</p>  <p>-814/06-706/83-6/41  -814/06-706/83-6/41-960/20; /22  -814/06-706/83-57/01  -814/06-706/83-57/01-960/20; /22  -814/06-706/83-57/02  -814/06-706/83-58/02  -814/06-706/83-58/11  -814/06-706/83-58/11-960/20; /22  -814/06-706/83-147/01  -814/06-706/83-147/01-960/20; /22  -814/06-706/83-148/01  -814/06-706/83-148/01-960/20; /22</p>	<p align="center">91-169 877-05</p>  <p>-814/01-706/83-6/41  -814/01-706/83-6/41-960/20; /22  -814/01-706/83-57/01  -814/01-706/83-57/01-960/20; /22  -814/01-706/83-58/11  -814/01-706/83-58/11-960/20; /22  -814/01-706/83-147/01  -814/01-706/83-147/01-960/20; /22  -814/01-706/83-148/01  -814/01-706/83-148/01-960/20; /22</p>		
<p align="center">91-169 878-05</p>  <p>-814/06-706/83-6/41  -814/06-706/83-6/41-960/20; /22  -814/06-706/83-57/01  -814/06-706/83-57/01-960/20; /22  -814/06-706/83-58/11  -814/06-706/83-58/11-960/20; /22  -814/06-706/83-147/01  -814/06-706/83-147/01-960/20; /22  -814/06-706/83-148/01  -814/06-706/83-148/01-960/20; /22</p>	<p align="center">91-169 879-05</p>  <p align="center">-814/01-706/83-6/41</p>	<p align="center">91-169 880-05</p>  <p align="center">-814/01-706/83-6/41</p>	

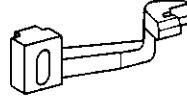
Unterklassen-Übersicht/ Table of subclasses/ Table des sous-classes/ Tabla de subclasses

91-170 793-11



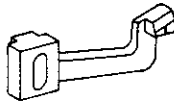
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 H-814/01-706/81; /83-6/72-900/...-911/..  
 H-814/01-706/81; /83-6/87-900/...-911/..  
 -814/06-706/83-61/05 (-900/71)  
 -814/06-706/83-94/01

91-172 198-05



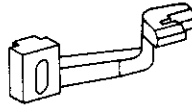
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 -814/01-706/83-57/02  
 -814/01-706/83-58/02  
 -814/01-706/83-58/11  
 -814/01-706/83-58/11-960/20; /22  
 -814/01-706/83-147/01  
 -814/01-706/83-147/01-960/20; /22  
 -814/01-706/83-148/01  
 -814/01-706/83-148/01-960/20; /22

91-172 200-05



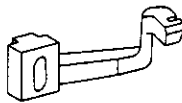
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 -814/06-706/83-94/01

91-172 201-05



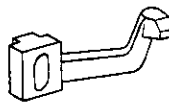
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91-172 202-05



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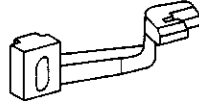
91-172 253-05



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 -814/01-706/81; /83-6/41-960/20  
 -814/01-706/81; /83-6/82 (-900/51; /71)  
 -814/01-706/81; /83-6/82-960/20  
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 -814/01-706/81; /83-17/32  
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 -814/01-706/81; /83-19/05 (-900/51; /71)  
 -814/01-706/81; /83-19/05-920/11 (-900/51; /71)  
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 -814/01-706/81; /83-19/11-920/11 (-900/51; /71)  
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 -814/01-706/81; /83-39/71 (-900/51; /71)  
 -814/01-706/81; /83-58/01  
 -814/01-706/81; /83-103/02 (-900/51; /71)  
 -814/01-706/81; /83-148/02 (-900/51; /71)  
 -814/01-706/81; /83-148/02-900/51; /71-871/41  
 -814/01-706/81; /83-148/22 (-900/51; /71)  
 -814/01-706/81; /83-135/31  
 -814/01-706/81; /83-135/99  
 -814/01-706/81; /83-703/01-39/21  
 -814/01-706/81; /83-733/11; /12-39/21  
 H-814/01-706/81; /83-6/81 (-900/71)  
 H-814/01-706/81; /83-6/81-900/71-871/23

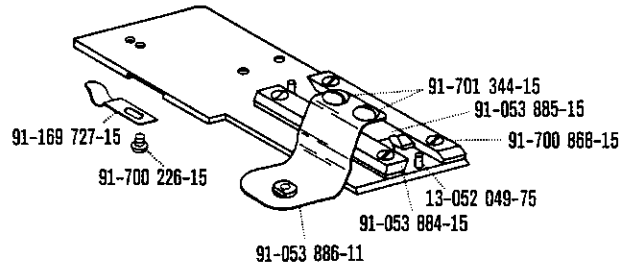
Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-172 575-05



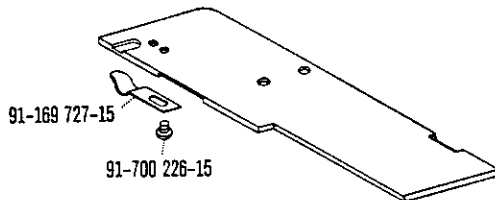
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- 814/01-706/83-57/01
- 814/01-706/83-57/01-960/20; /22
- 814/01-706/83-58/11
- 814/01-706/83-58/11-960/20; /22
- 814/01-706/83-147/01
- 814/01-706/83-147/01-960/20; /22
- 814/01-706/83-148/01
- 814/01-706/83-148/01-960/20; /22

91-050 948-91



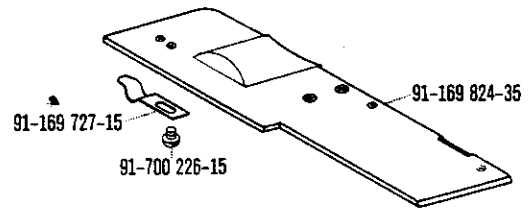
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- 814/01-706/83-58/02

91-084 088-91



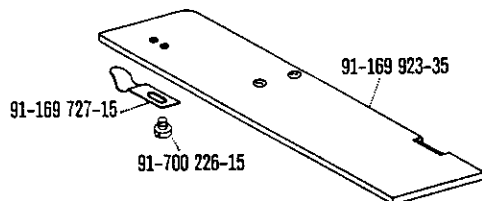
- 814/01-706/81; /83-6/41-960/20
- 814/01-706/81; /83-6/62-960/20

91-169 821-91



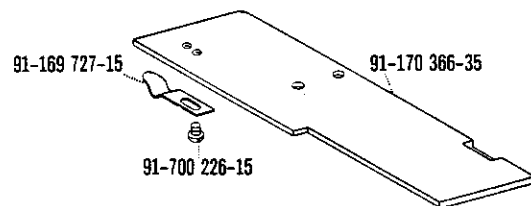
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- 814/06-706/83-94/01

91-169 922-91



- 814/01-706/83-6/41

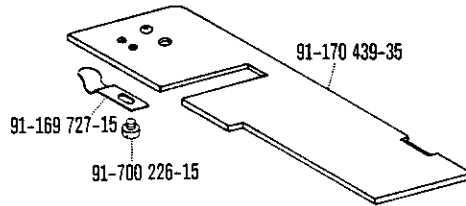
91-170 365-91



- 814/01-706/81; /83-2/21
- 814/01-706/81; /83-3/21
- 814/01-706/81; /83-6/41
- 814/01-706/81; /83-6/62
- 814/01-706/81; /83-6/81
- 814/01-706/81; /83-59/01
- 814/01-706/81; /83-103/02 (-900/51; /71)
- 814/01-706/81; /83-148/02
- 814/01-706/81; /83-148/22
- H-814/01-706/81; /83-6/81
- 814/01-706/83-6/41

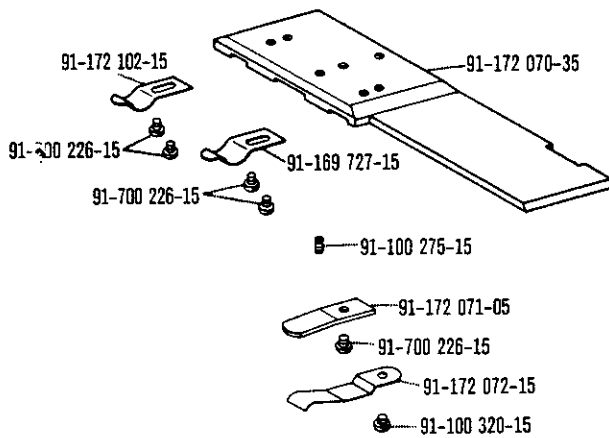
Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclasses

91-170 438-91



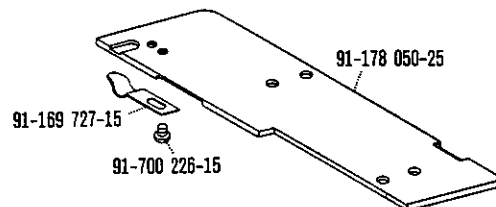
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 -814/01-706/81; /83-39/31  
 -814/01-706/81; /83-155/31

91-172 069-91



-814/01-706/81; /83-2/21-900/51; /71  
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 -814/01-706/81; /83-6/41-900/51; /71  
 -814/01-706/81; /83-6/62-900/51; /71  
 -814/01-706/81; /83-6/81-900/51; /71  
 -814/01-706/81; /83-148/02-900/51; /71  
 -814/01-706/81; /83-148/02-900/51; /71-971/41  
 -814/01-706/81; /83-148/22-900/51; /71  
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 H-814/01-706/81; /83-6/72-900/...-911/..  
 H-814/01-706/81; /83-6/81-900/71  
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 H-814/01-706/81; /83-6/87-900/...-911/..

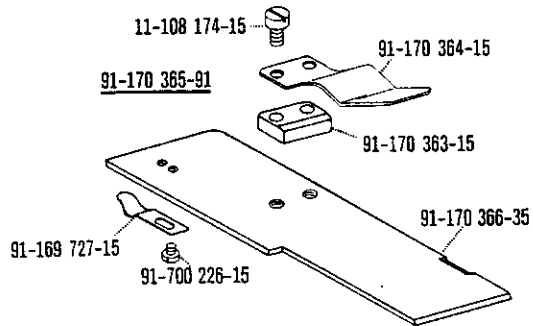
91-172 160-91



-814/01-706/83-6/41  
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 -814/01-706/83-57/01  
 -814/01-706/83-57/01-960/20; /22  
 -814/01-706/83-147/01  
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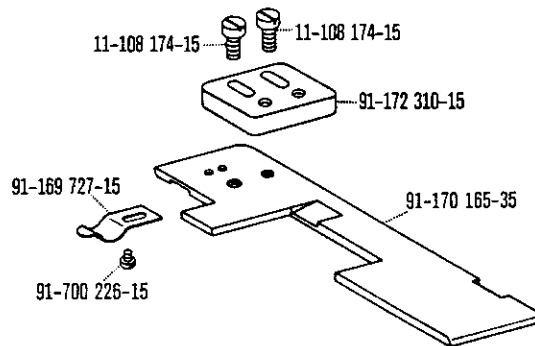


91-172 218-91



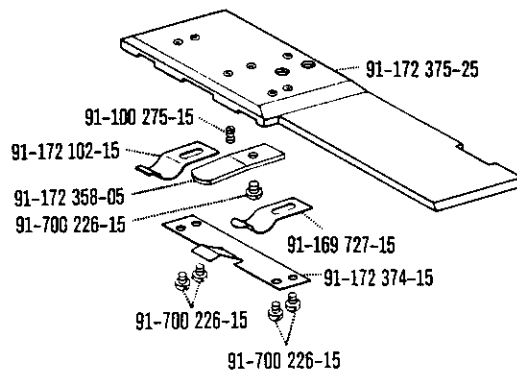
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 -814/01-706/81;/83-19/05  
 -814/01-706/81;/83-19/05-920/11  
 -814/01-706/81;/83-19/11  
 -814/01-706/81;/83-19/11-920/11  
 -814/01-706/81;/83-39/71  
 -814/01-706/81;/83-155/99

91-172 309-91



-814/01-706/81;/83-733/11;/12-39/31

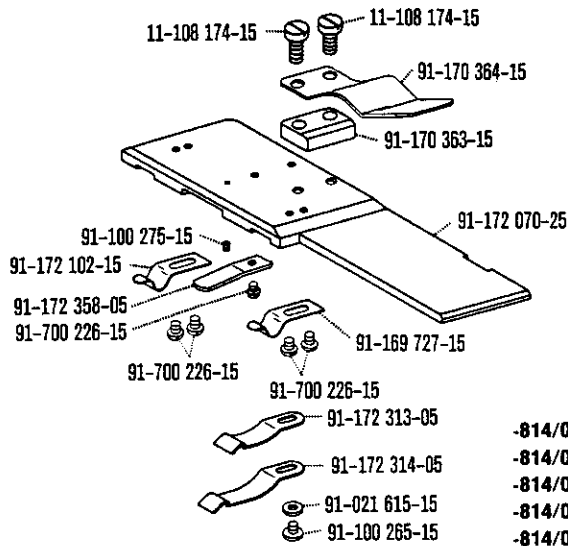
91-172 433-91



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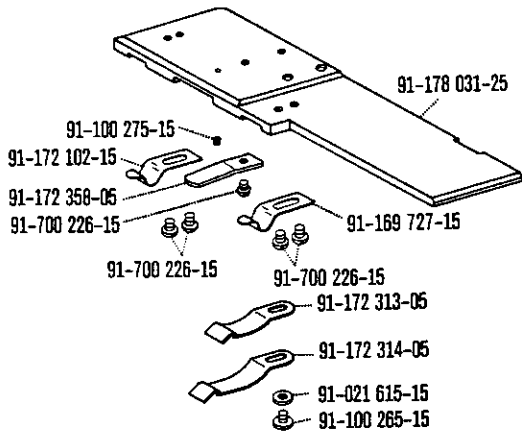
Unterklassen-Übersicht/Table of subclasses/Table des sous-classes/Tabla de subclases

91-172 599-91



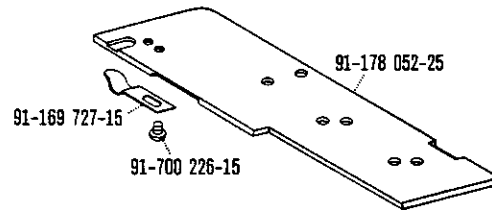
- 814/01-706/81; /83-19/01-900/51; /71
- 814/01-706/81; /83-19/05-900/51; /71
- 814/01-706/81; /83-19/05-920/11-900/51; /71
- 814/01-706/81; /83-19/11
- 814/01-706/81; /83-19/11-920/11-900/51; /71
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91-178 030-91



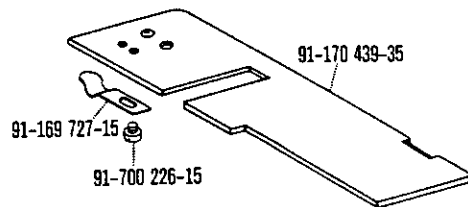
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91-178 051-91



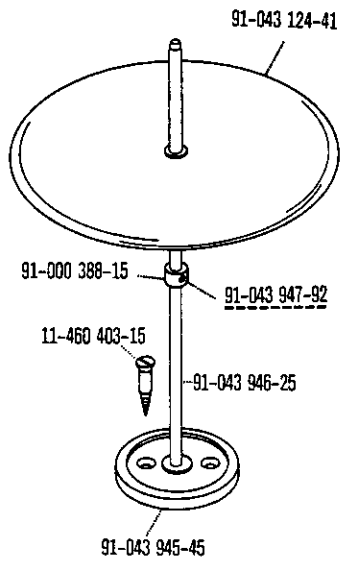
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91-178 060-91



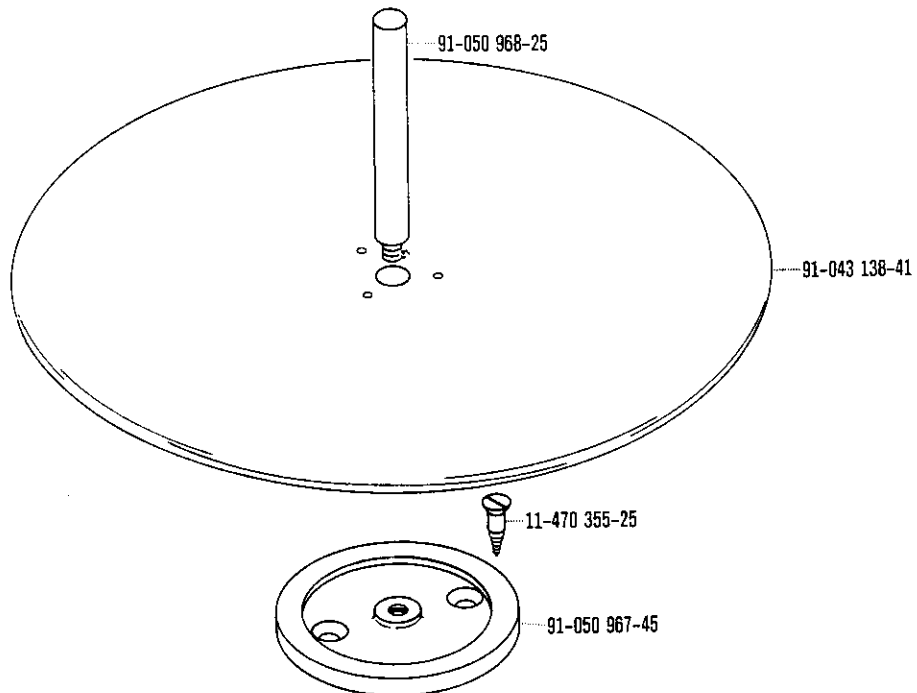
- 814/01-706/81; /83-703/01-39/21

91-043 943-91



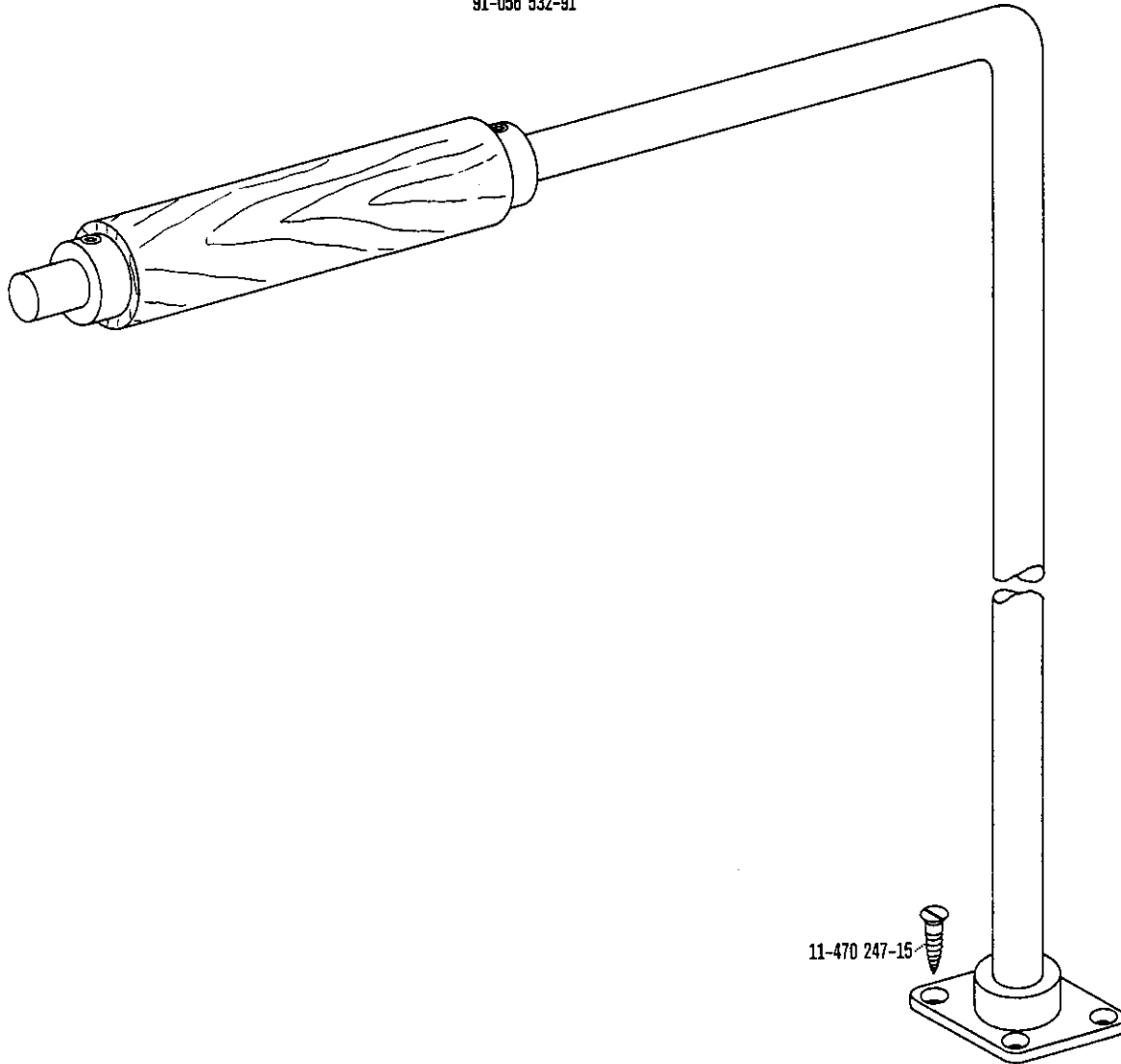
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91-050 966-91



-814/01-706/81; /83-17/31  
-814/01-706/81; /83-17/32  
-814/01-706/81; /83-39/31  
-814/01-706/81; /83-155/31  
-814/01-706/81; /83-703/01-39/21

91-056 532-91



11-470 247-15

-814/06-706/83-61/05 (-900/71)



## **Schalteinrichtung -918/15**

zur Pfaff 5487 und 5489

## **Switching system -918/15**

for Pfaff 5487 and 5489

## **Dispositif de commande -918/15**

pour Pfaff 5487 et 5489

## **Mecanismo de mando -918/15**

para Pfaff 5487 y 5489

# **Bestandteilleiste**

List of spare parts

Liste de pièces détachées

Lista de piezas de repuesto

- 3** Geklebt  
Part cemented  
Pièce collée  
Pieza pegada
- 3/4** Selbstklebend  
Self-adhesive  
Auto-adhésive  
Autoadhesiva
- 32** Beim Einbau dieses Teiles wird für die Paßgenauigkeit zum Anschlußteil keine Garantie übernommen; zweckmäßig vollständiges Aggregat bestellen.  
No guarantee is assumed that this part will fit the mating part; it is best to order a complete assembly.  
Aucune garantie ne pourra être assurée quant à la précision d'ajustage de cette pièce avec la pièce correspondante; il est indiqué de commander un mécanisme complet.  
Al montar esta pieza no se asume garantía alguna en cuanto a la tolerancia y precisión de ajuste respecto a la pieza correspondiente; por esta razón se recomienda pedir el grupo completo.
- 40/3** Fetten mit 280-1-120 247.  
Grease with 280-1-120 247.  
Graisser avec de la graisse 280-1-120 247.  
Engrase con grasa 280-1-120 247.
- 96** Länge angeben.  
State length.  
Préciser longueur.  
Indíquese la largura.

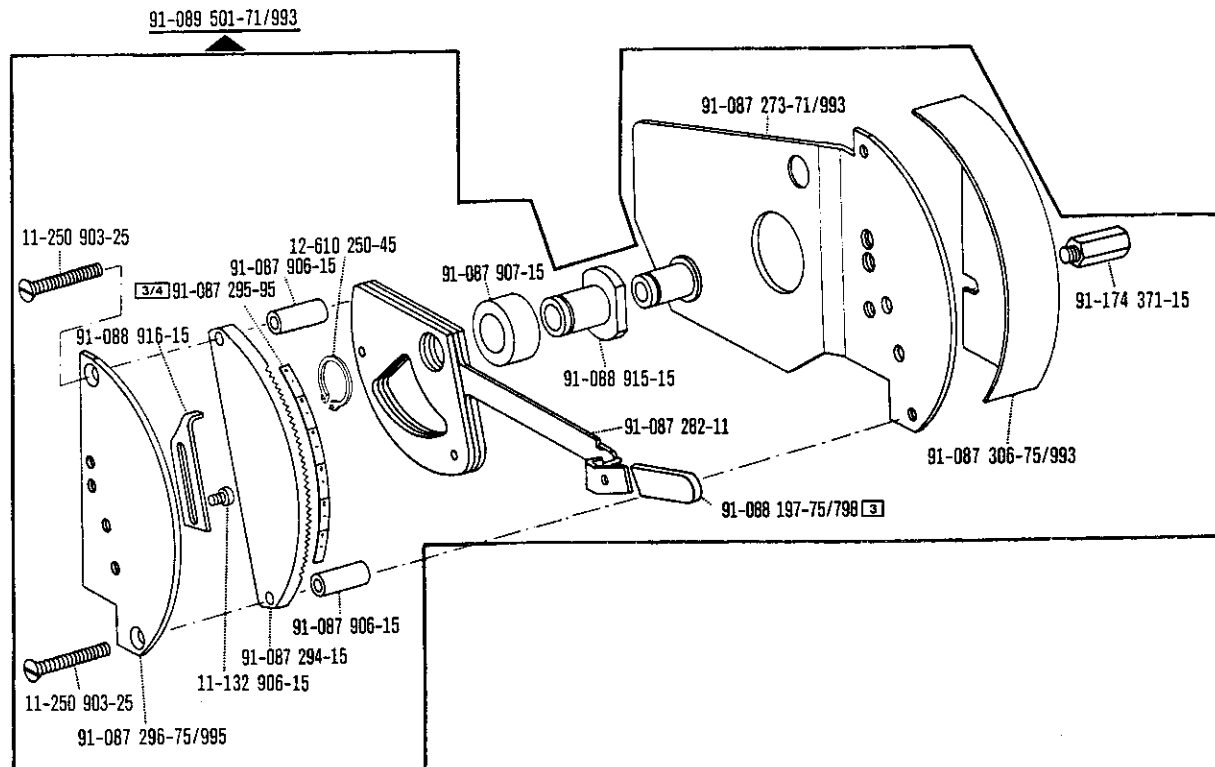
Schalteinrichtung  
Switching system  
Dispositif de commande  
Mecanismo de mando

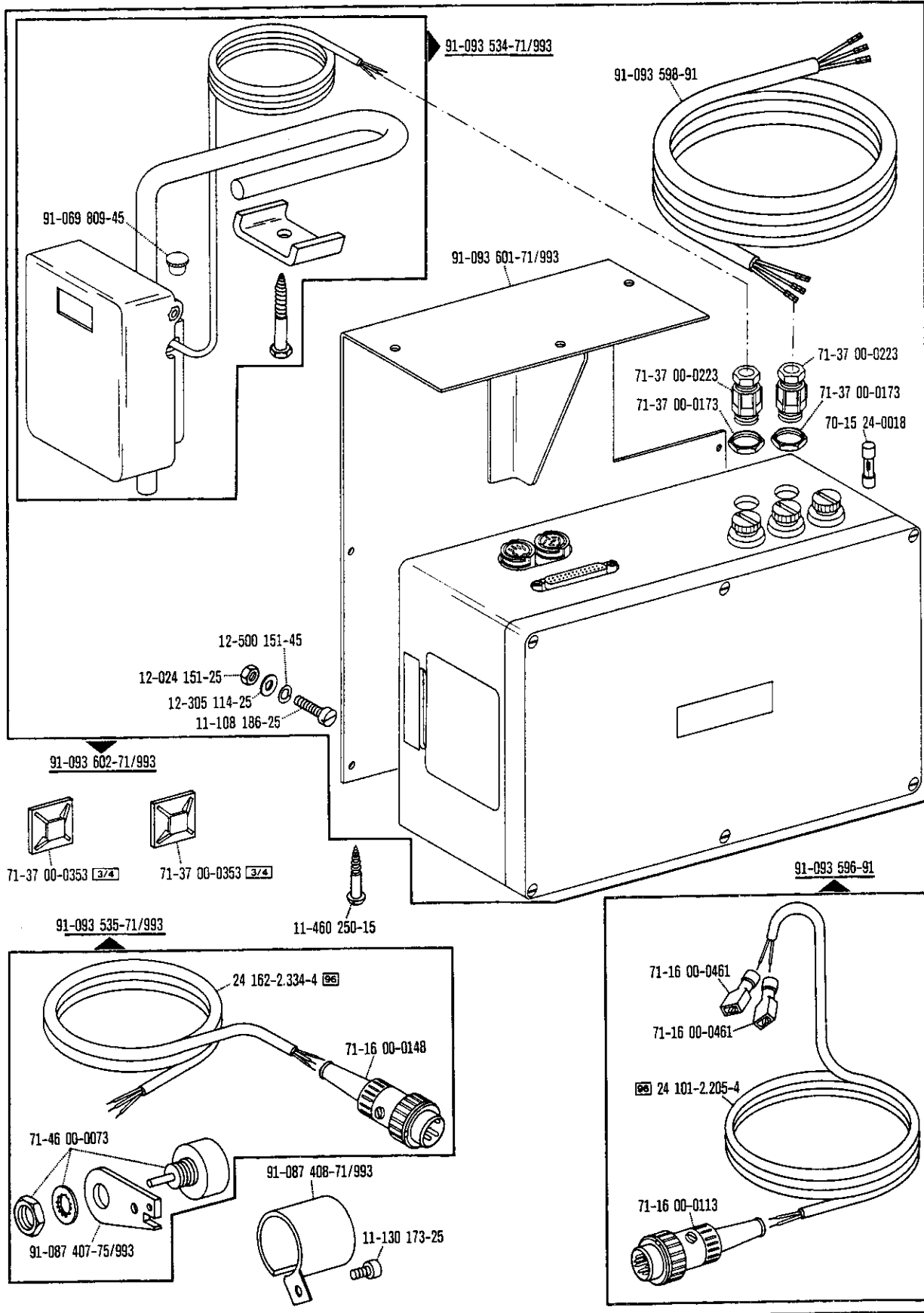
Pfaff 5487-706/..  
Pfaff 5487-706/..-731/..; -733/..  
Pfaff 5489

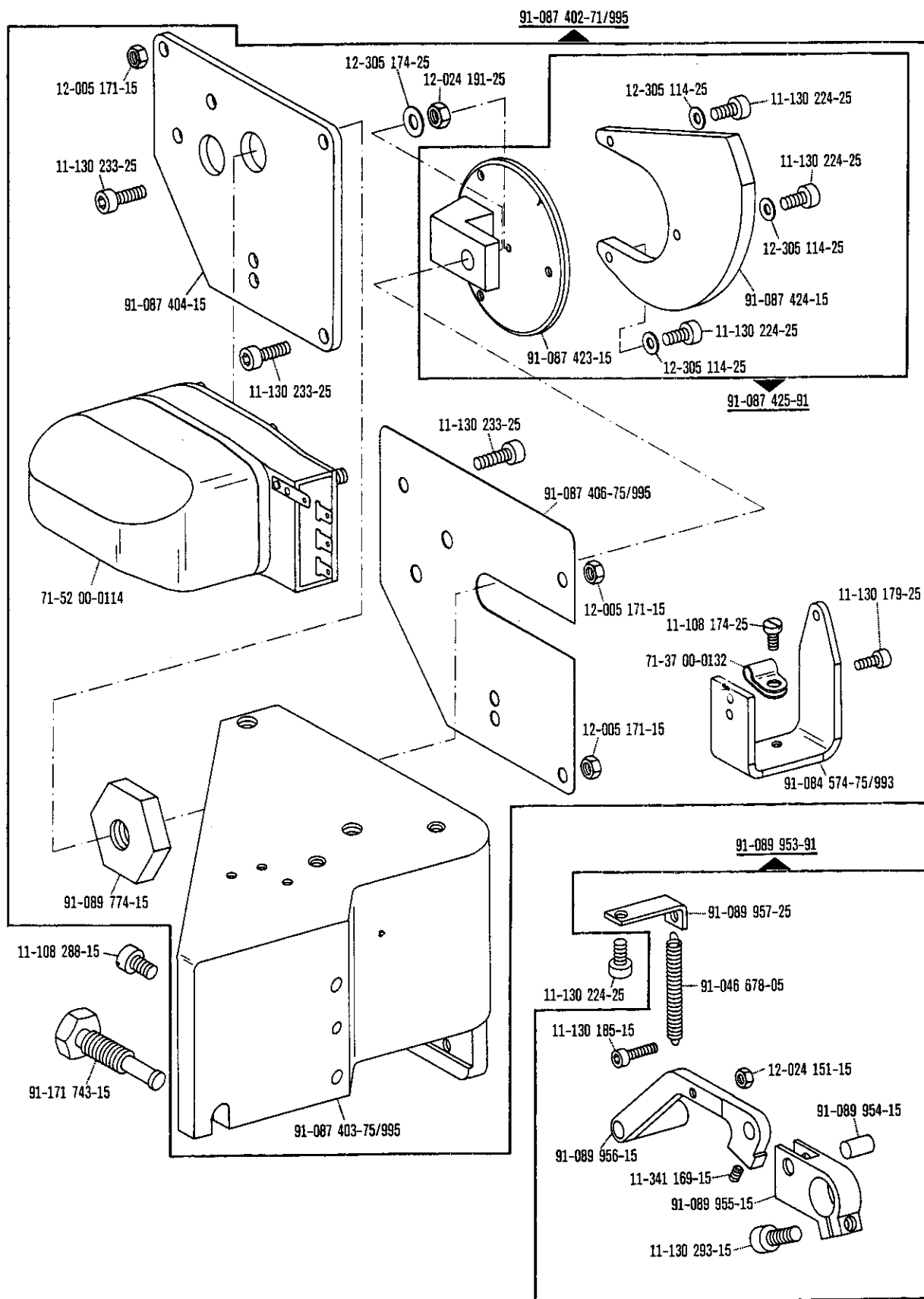
zur · pour  
for · para

-918/15

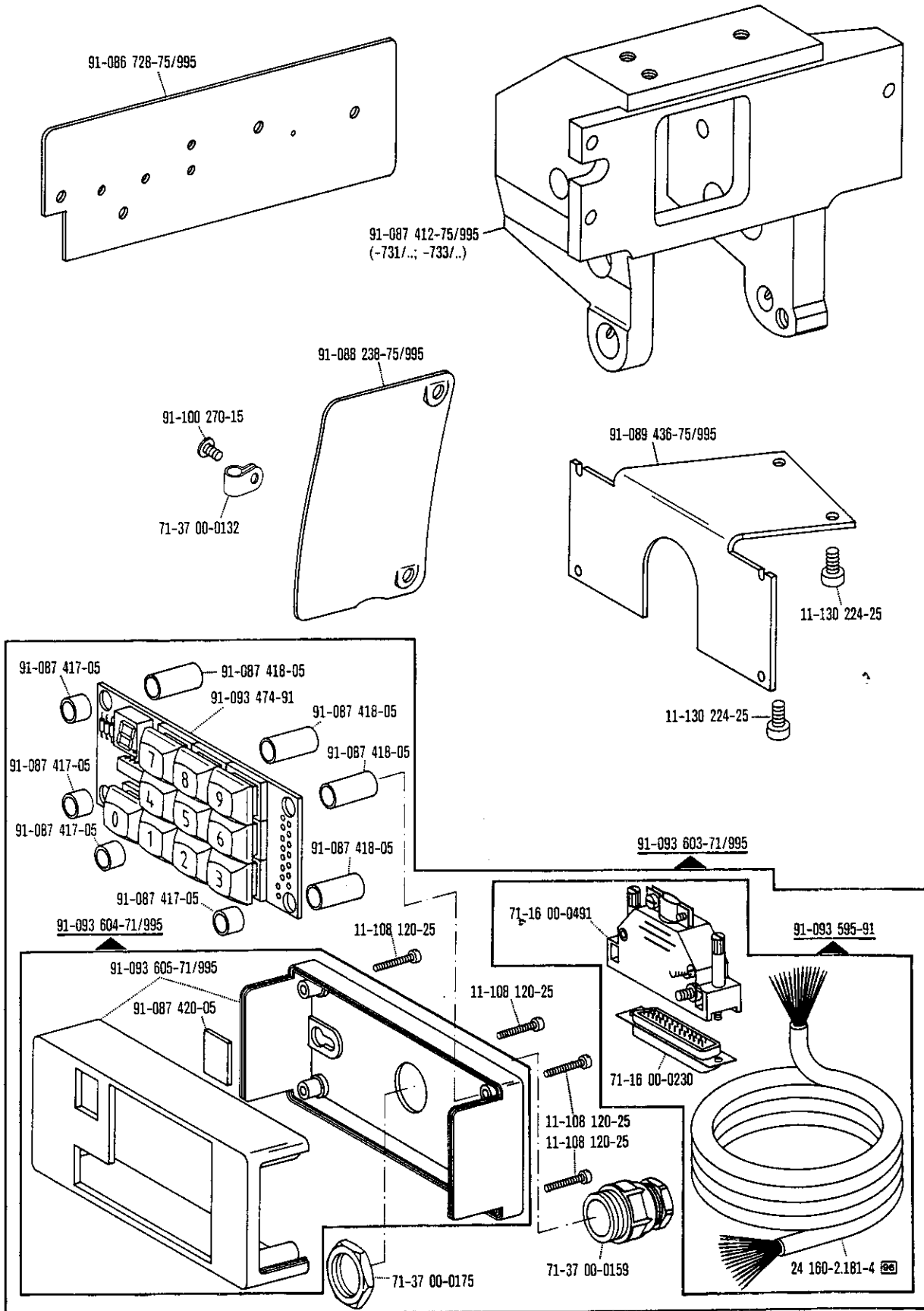
8.88

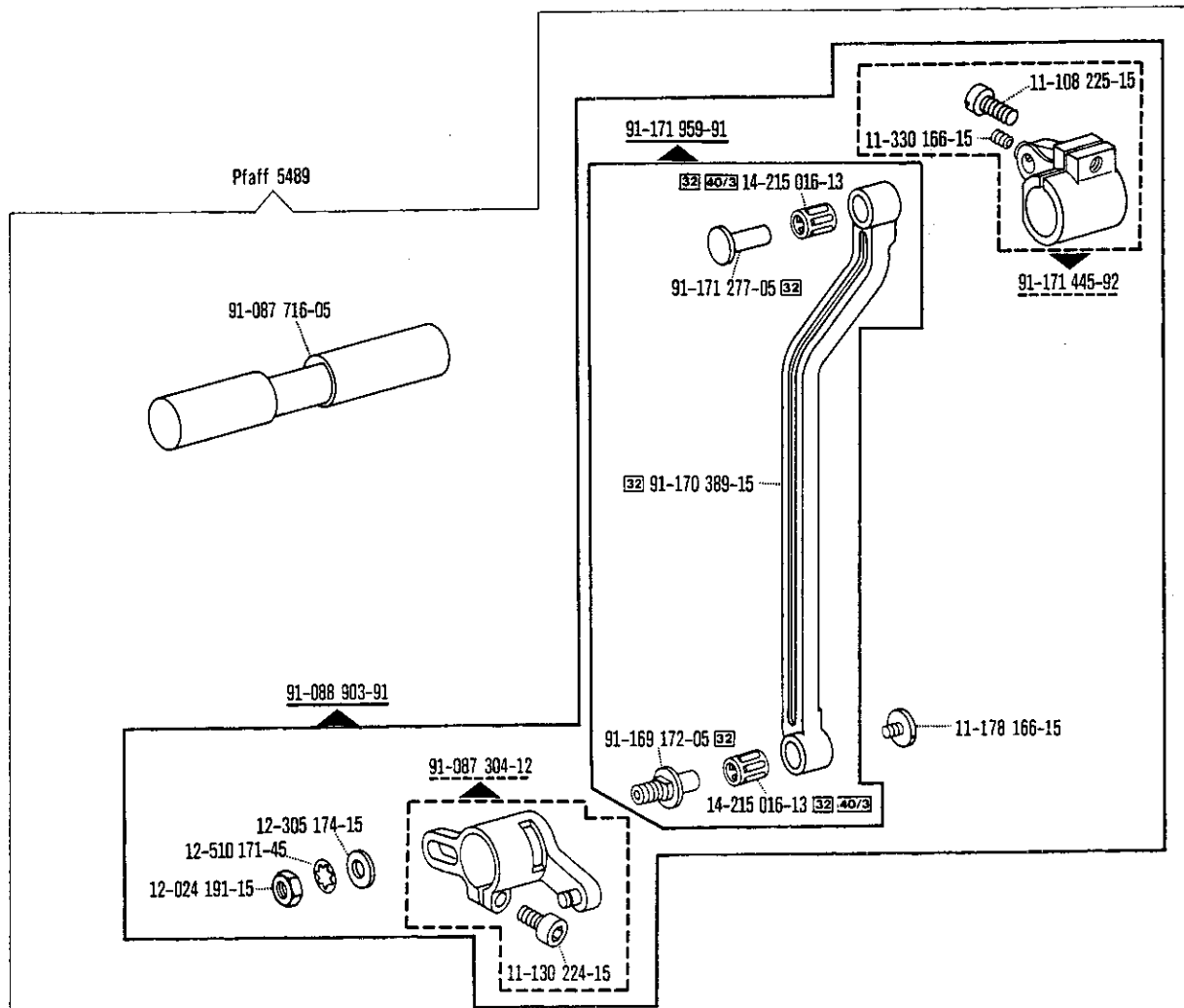












Pfaff, D 6750 Kaiserslautern, Postfach 3020/3040, Telefon (0631) 200-0, Telex: 45753, Telefax (0631) 17202